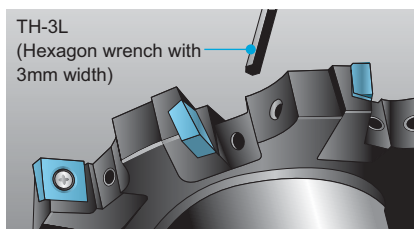
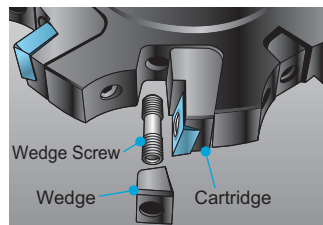
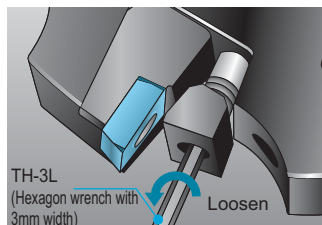


Replacement of the Cartridge

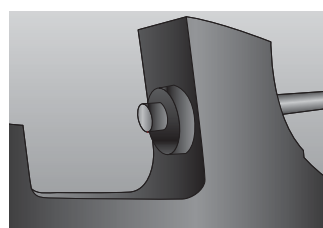
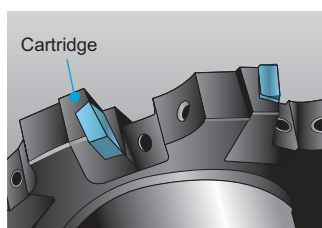
Follow the instruction below to replace the Cartridge.



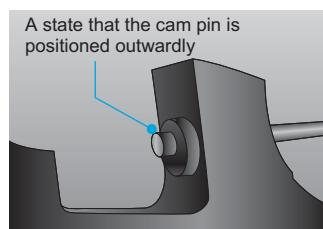
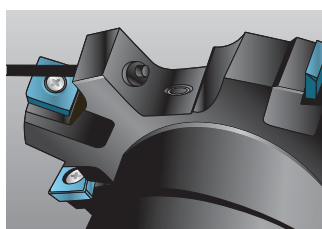
- 1) Insert Hexagon wrench with 3mm width (TH-3L) into the Wedge Screw.



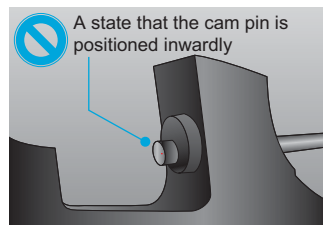
- 2) Loosen the Wedge Screw.
- 3) Remove the Wedge Screw and Wedge.



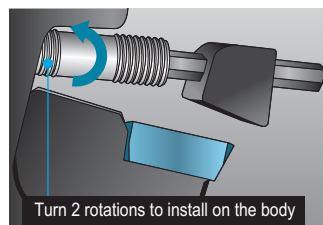
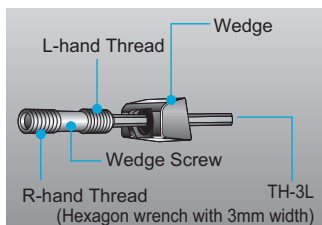
- 4) Remove the Cartridge.



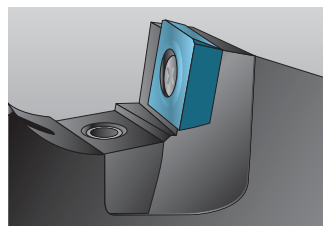
- 5) Before replacing the Cartridge, confirm that the Cam Pin is positioned radially-outwardly.



- 6) If the Cam Pin is in the position shown in the left diagram, assembling the Cartridge is not possible.



- 7) Place the wedge so that its larger slant surface faces toward the Cartridge.
- 8) Turn the Wedge Screw two times to install the Wedge to the body.
- 9) When installing the Wedge Screw to the body, keep the Wedge from rotating and screw it in.
- 10) Tighten the Wedge Screw by the torque of 5-6Nm. Keep the Screw head and the Wedge even (prevent either of those from sticking out)



M



Milling