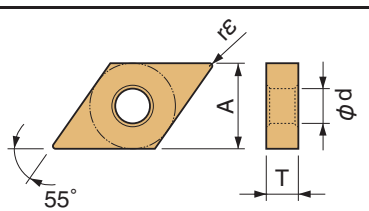







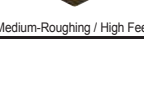


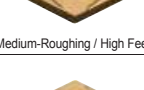











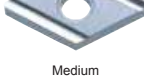



### 55°Diamond • Negative with Hole

(mm)



Description	A	T	φd
DN_1104_	9.525	4.76	3.81
DN_1504_	12.70	4.76	5.16
DN_1506_	12.70	6.35	5.16

Insert	Description	Dim. (mm)	Cermert		PVD Cermert			PVD Coated Carbide		Ref. Page for Toolholder
			rε	TN30	PV30	PV60	PV90	PR915	PR905	
	DNMG 110404GP	0.4					●		D11	
	110408GP	0.8					●		F67	
	DNMG 150402GP	0.2			●	●	●		D10	
	150404GP	0.4			●	●	●		D11	
	150408GP	0.8			●	●	●		F43	
	DNMG 110402HQ	0.2					●		D11	
	110404HQ	0.4					●		F67	
	150404HQ	0.4		●	●	●				
	150408HQ	0.8		●	●	●				
	150412HQ	1.2		●	●	●				
	DNMG 150604HQ	0.4		●			●			
	150608HQ	0.8		●			●			
	150612HQ	1.2		●			●			
	DNMG 150404CQ	0.4			●	●			D10	
	150408CQ	0.8			●	●			D11	
	150412CQ	1.2			●	●			F43	
	DNMP 150604TK	0.4					●	●		
	150608TK	0.8					●	●		
	DNMG 150404CS	0.4			●					
	150408CS	0.8			●					
	DNMG 110404GS	0.4					●		D11	
	110408GS	0.8					●		F67	
	DNMG 150404GS	0.4			●	●				
	150408GS	0.8			●	●				
	150412GS	1.2			●	●				
	DNMG 150604GS	0.4					●			
	150608GS	0.8					●			
	150612GS	1.2					●			
	DNMG 150404HS	0.4		●	●	●				
	150408HS	0.8		●	●	●				
	150412HS	1.2		●	●	●				
	DNMG 150604HS	0.4					●		D10	
	150608HS	0.8					●		D11	
	150612HS	1.2					●		F43	
	DNMG 150408GT	0.8					●			
	150412GT	1.2					●			
	DNMG 150608GT	0.8					●			
	150612GT	1.2					●			
	DNMG 150408HT	0.8					●			
	150412HT	1.2					●			
	DNMG 150608HT	0.8					●			
	150612HT	1.2					●			

Insert	Description	Dim. (mm)	Cermert		PVD Cermert			PVD Coated Carbide		Ref. Page for Toolholder
			rε	TN30	PV30	PV60	PV90	PR915	PR905	
	DNMG 150404	0.4		●	●	●	●			
	150408	0.8		●	●	●	●			
	150412	1.2					●			
	DNMG 150404XP	0.4				●	●			
	150408XP	0.8				●	●			
	DNMG 150604XP	0.4					●			
	150608XP	0.8					●			
	DNMG 150404XP-T	0.4					●	●	D10	
	150408XP-T	0.8					●	●	D11	
	DNMG 150404XQ	0.4					●	●	F43	
	150408XQ	0.8					●	●		
	DNMG 150408XS	0.8					●	●		
	DNMA 150404	0.4		●						
	150408	0.8		●	●					
	DNGG 110402 <sup>P/L</sup> -S	0.2					●			
	110404 <sup>P/L</sup> -S	0.4					●		D11	
	110408 <sup>P/L</sup> -S	0.8					●		F67	
	DNGG 110404 <sup>P/L</sup>	0.4					●			
	110408 <sup>P/L</sup>	0.8					●			
	DNGG 150404 <sup>P/L</sup>	0.4		●	●	●			D10	
	150408 <sup>P/L</sup>	0.8		●	●	●			D11	
									F43	

B



Negative



Insert (Turning)