

Half Side Slot Mill

Spare Parts (common to Inch spec / Metric)

Description			Spare Parts																			
			Cartridge		Wedge	Wedge Screw	Cam Pin	Clamp Screw	Wrench			Anti-seize Compound	Mounting Bolt									
			R-hand	L-hand					for Wedge Screw	for Cam Pin	for Clamp Screw											
																						
Without Boss	Metric	MSTC 100AR1416-10-6T 125AR1416-10-8T 160AR1416-10-10T	C90SP1416-10R	-	WC-14	W6 X 18 W6 X 20	AP-1416	SE-3070TRP	TH-3L	LW-2.5	DTP-9	MP-1	-									
		WC-16			W6 X 20																	
		WC-18			W6 X 20																	
		MSTC 125AR1618-10-8T 160AR1618-10-10T	C90SP1618-10R		WC-16	W6 X 20																
		WC-18			W6 X 20																	
		WC-20			W6 X 20																	
		MSTC 125AR1820-12-8T 160AR1820-12-10T	C90SD1820-12R		WC-18	W6 X 20																
		WC-20			W6 X 20																	
		WC-14			W6 X 18 W6 X 20																	
		MSTC 125AR2123-12-8T 160AR2123-12-10T	C90SD2023-12R		WC-20	W6 X 20																
		WC-14			W6 X 20																	
		WC-16			W6 X 20																	
	MSTC 125AL1618-10-8T 160AL1618-10-10T	C90SP1618-10L	WC-16		W6 X 20																	
	WC-18		W6 X 20																			
	WC-20		W6 X 20																			
	MSTC 125AL1820-12-8T 160AL1820-12-10T	C90SD1820-12L	WC-18		W6 X 20																	
	WC-20		W6 X 20																			
	WC-14		W6 X 18 W6 X 20																			
	MSTC 125AL2123-12-8T 160AL2123-12-10T	C90SD2023-12L	WC-20		W6 X 20																	
	WC-14		W6 X 20																			
	WC-16		W6 X 20																			
	MSTC 400AR551-630-10 500AR551-630-10 600AR551-630-10	C90SP1416-10R	-		WC-14	W6 X 18 W6 X 20	AP-1416	SE-3070TRP		TH-3L	LW-2.5			DTP-9	MP-1	-						
	MSTC 500AR630-709-10 600AR630-709-10				WC-16	W6 X 20																
	MSTC 500AR709-813-12 600AR709-813-12				WC-18	W6 X 20																
	MSTC 500AR813-917-12 600AR813-917-12	WC-20			W6 X 20																	
	MSTC 400AL551-630-10 500AL551-630-10 600AL551-630-10	C90SP1618-10L			WC-14	W6 X 18 W6 X 20	AP-1416	SE-3070TRP			LW-2.5			DTP-9								
	MSTC 500AL630-709-10 600AL630-709-10				WC-16	W6 X 20																
	MSTC 500AL709-813-12 600AL709-813-12				WC-18	W6 X 20																
	MSTC 500AL813-917-12 600AL813-917-12	C90SD2023-12L			WC-20	W6 X 20	AP-1820	SB-3590TRP			LW-3			DTP-15								
	WC-14				W6 X 18 W6 X 20																	
	WC-16				W6 X 20																	
	With Boss	Metric			MSTC 100SR1416-10-6T 125SR1416-10-8T 160SR1416-10-10T	C90SP1416-10R	-	WC-14			W6 X 20			AP-1416			SE-3070TRP	TH-3L	LW-2.5	DTP-9	MP-1	HH12 X 35 HH16 X 35 -
					WC-16			W6 X 20														
					WC-18			W6 X 20														
					MSTC 125SR1618-10-8T 160SR1618-10-10T	C90SP1618-10R		WC-16			W6 X 20											
					WC-18			W6 X 20														
WC-20				W6 X 20																		
MSTC 125SR1820-12-8T 160SR1820-12-10T				C90SD1820-12R	WC-18	W6 X 20																
WC-20					W6 X 20																	
WC-14					W6 X 18 W6 X 20																	
MSTC 125SR2123-12-8T 160SR2123-12-10T				C90SD2023-12R	WC-20	W6 X 20																
WC-14					W6 X 20																	
WC-16					W6 X 20																	
MSTC 125SL1618-10-8T 160SL1618-10-10T		C90SP1618-10L		WC-16	W6 X 20																	
WC-18				W6 X 20																		
WC-20				W6 X 20																		
MSTC 125SL1820-12-8T 160SL1820-12-10T		C90SD1820-12L		WC-18	W6 X 20																	
WC-20				W6 X 20																		
WC-14				W6 X 18 W6 X 20																		
MSTC 125SL2123-12-8T 160SL2123-12-10T		C90SD2023-12L		WC-20	W6 X 20																	
WC-14				W6 X 20																		
WC-16				W6 X 20																		



Coat anti-seize compound (MP-1) thinly on clamp screw when insert is fixed.

Tightening Torque

Wrench	TH-3L	DTP-9	DTP-15
			
Tightening Torque (Nm)	5-6	1.5	4

M



Milling