

Slot Mill Lay-down type

Spare Parts (common to Inch spec / Metric)

Description			Spare Parts															
			Cartridge		Wedge	Wedge Screw	Cam Pin	Clamp Screw	Wrench			Anti-seize Compound	Mounting Bolt					
			R-hand	L-hand					for Wedge Screw	for Cam Pin	for Clamp Screw							
																		
Without Boss	Metric	MSTC 100AN1416-10-3T 125AN1416-10-4T 160AN1416-10-5T	C90SP1416-10R	C90SP1416-10L	WC-14	W6 X 18	AP-1416	SE-3070TRP	TH-3L	LW-2.5	DTP-9	MP-1	-					
		MSTC 125AN1618-10-4T 160AN1618-10-5T	C90SP1618-10R	C90SP1618-10L	WC-16	W6 X 20												
		MSTC 125AN1820-12-4T 160AN1820-12-5T	C90SD1820-12R	C90SD1820-12L	WC-18	W6 X 20								AP-1820	SB-3590TRP	LW-3	DTP-15	
		MSTC 125AN2123-12-4T 160AN2123-12-5T	C90SD2023-12R	C90SD2023-12L	WC-20													
		Inch spec	MSTC 400AN551-630-10 500AN551-630-10 600AN551-630-10	C90SP1416-10R	C90SP1416-10L		WC-14	W6 X 18		AP-1416	SE-3070TRP							TH-3L
			MSTC 500AN630-709-10 600AN630-709-10	C90SP1618-10R	C90SP1618-10L	WC-16	W6 X 20											
	MSTC 500AN709-813-12 600AN709-813-12		C90SD1820-12R	C90SD1820-12L	WC-18	W6 X 20	AP-1820	SB-3590TRP	LW-3					DTP-15				
	MSTC 500AN813-917-12 600AN813-917-12		C90SD2023-12R	C90SD2023-12L	WC-20													
	With Boss		Metric	MSTC 100SN1416-10-3T 125SN1416-10-4T 160SN1416-10-5T	C90SP1416-10R					C90SP1416-10L	WC-14				W6 X 20	AP-1416	SE-3070TRP	
				MSTC 125SN1618-10-4T 160SN1618-10-5T	C90SP1618-10R	C90SP1618-10L	WC-16	HH16 X 35										
		MSTC 125SN1820-12-4T 160SN1820-12-5T		C90SD1820-12R	C90SD1820-12L	WC-18	W6 X 20	AP-1820	SB-3590TRP	LW-3	DTP-15			MP-1				HH16 X 35
		MSTC 125SN2123-12-4T 160SN2123-12-5T		C90SD2023-12R	C90SD2023-12L	WC-20									HH16 X 35			
Inch spec		MSTC 400SN551-630-10 500SN551-630-10 600SN551-630-10		C90SP1416-10R	C90SP1416-10L	WC-14						W6 X 18	AP-1416		SE-3070TRP	TH-3L	LW-2.5	DTP-9
		MSTC 500SN630-709-10 600SN630-709-10		C90SP1618-10R	C90SP1618-10L	WC-16	W6 X 20	HH16 X 35										
		MSTC 500SN709-813-12 600SN709-813-12	C90SD1820-12R	C90SD1820-12L	WC-18	W6 X 20	AP-1820	SB-3590TRP	LW-3	DTP-15	MP-1	HH16 X 35						
		MSTC 500SN813-917-12 600SN813-917-12	C90SD2023-12R	C90SD2023-12L	WC-20							HH16 X 35						
		Inch spec	MSTC 400SN551-630-10 500SN551-630-10 600SN551-630-10	C90SP1416-10R	C90SP1416-10L							WC-14	W6 X 18	AP-1416	SE-3070TRP		TH-3L	LW-2.5
			MSTC 500SN630-709-10 600SN630-709-10	C90SP1618-10R	C90SP1618-10L	WC-16	W6 X 20	HH16 X 35										
MSTC 500SN709-813-12 600SN709-813-12			C90SD1820-12R	C90SD1820-12L	WC-18	W6 X 20	AP-1820	SB-3590TRP	LW-3	DTP-15	MP-1	HH16 X 35						
MSTC 500SN813-917-12 600SN813-917-12			C90SD2023-12R	C90SD2023-12L	WC-20							HH16 X 35						
Inch spec	MSTC 400SN551-630-10 500SN551-630-10 600SN551-630-10		C90SP1416-10R	C90SP1416-10L	WC-14							W6 X 18	AP-1416	SE-3070TRP	TH-3L	LW-2.5		DTP-9
	MSTC 500SN630-709-10 600SN630-709-10		C90SP1618-10R	C90SP1618-10L	WC-16	W6 X 20	HH16 X 35											
	MSTC 500SN709-813-12 600SN709-813-12	C90SD1820-12R	C90SD1820-12L	WC-18	W6 X 20	AP-1820	SB-3590TRP	LW-3	DTP-15	MP-1	HH16 X 35							
	MSTC 500SN813-917-12 600SN813-917-12	C90SD2023-12R	C90SD2023-12L	WC-20							HH16 X 35							
	Inch spec	MSTC 400SN551-630-10 500SN551-630-10 600SN551-630-10	C90SP1416-10R	C90SP1416-10L							WC-14	W6 X 18	AP-1416	SE-3070TRP		TH-3L	LW-2.5	DTP-9
		MSTC 500SN630-709-10 600SN630-709-10	C90SP1618-10R	C90SP1618-10L	WC-16	W6 X 20	HH16 X 35											
MSTC 500SN709-813-12 600SN709-813-12		C90SD1820-12R	C90SD1820-12L	WC-18	W6 X 20	AP-1820	SB-3590TRP	LW-3	DTP-15	MP-1	HH16 X 35							
MSTC 500SN813-917-12 600SN813-917-12		C90SD2023-12R	C90SD2023-12L	WC-20							HH16 X 35							
Inch spec		MSTC 400SN551-630-10 500SN551-630-10 600SN551-630-10	C90SP1416-10R	C90SP1416-10L							WC-14	W6 X 18	AP-1416	SE-3070TRP	TH-3L		LW-2.5	DTP-9
		MSTC 500SN630-709-10 600SN630-709-10	C90SP1618-10R	C90SP1618-10L	WC-16	W6 X 20	HH16 X 35											
	MSTC 500SN709-813-12 600SN709-813-12	C90SD1820-12R	C90SD1820-12L	WC-18	W6 X 20	AP-1820	SB-3590TRP	LW-3	DTP-15	MP-1	HH16 X 35							
	MSTC 500SN813-917-12 600SN813-917-12	C90SD2023-12R	C90SD2023-12L	WC-20							HH16 X 35							
	Inch spec	MSTC 400SN551-630-10 500SN551-630-10 600SN551-630-10	C90SP1416-10R	C90SP1416-10L							WC-14	W6 X 18	AP-1416	SE-3070TRP		TH-3L	LW-2.5	DTP-9
		MSTC 500SN630-709-10 600SN630-709-10	C90SP1618-10R	C90SP1618-10L	WC-16	W6 X 20	HH16 X 35											
MSTC 500SN709-813-12 600SN709-813-12		C90SD1820-12R	C90SD1820-12L	WC-18	W6 X 20	AP-1820	SB-3590TRP	LW-3	DTP-15	MP-1	HH16 X 35							
MSTC 500SN813-917-12 600SN813-917-12		C90SD2023-12R	C90SD2023-12L	WC-20							HH16 X 35							



Coat anti-seize compound (MP-1) thinly on clamp screw when insert is fixed.

Tightening Torque

Wrench	TH-3L	DTP-9	DTP-15
Tightening Torque (Nm)	5-6	1.5	4