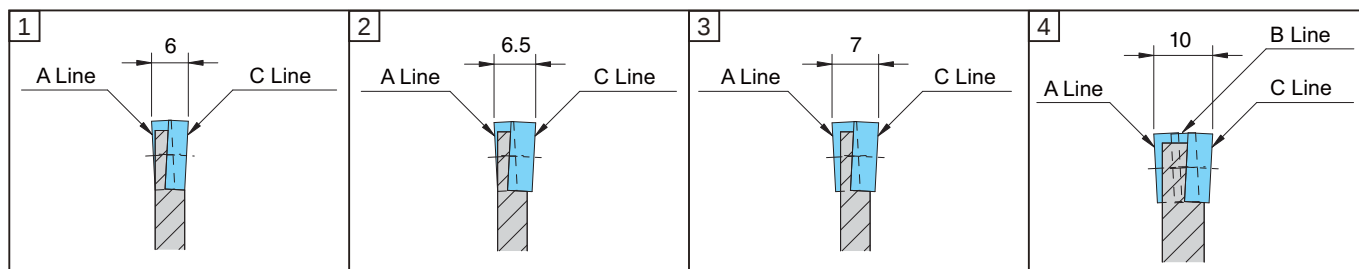


Combination of Applicable Inserts

Description		Clamp Screw (Standard attachment parts)	Edge Width		A Line		B Line		C Line		Wrench For Clamp Screw	Tightening Torque (Nm)
			mm	inch (mm)	Applicable Insert	Clamp Screw	Applicable Insert	Clamp Screw	Applicable Insert	Clamp Screw		
Metric	MSTB ○○○AN0607-○T	SE-40050TR	6	-	LNEU1235..	SE-40050TR	-	-	LNEU1235..	SE-40050TR	TT-15L	3
			6.5		LNEU1240..	SE-40055TR			LNEU1240..	SE-40055TR		
			7		LNEU1240..	SE-40055TR			LNEU1240..	SE-40055TR		
	MSTB ○○○AN0809-○T	SE-40068TR	8	-	LNEU1245..	SE-40068TR	-	-	LNEU1245..	SE-40068TR		
			8.5		LNEU1250..	SE-40080TR			LNEU1250..	SE-40080TR		
			9		LNEU1250..	SE-40080TR			LNEU1250..	SE-40080TR		
	MSTB ○○○AN1011-○T	SE-40068TR	10	-	LNEU1245..	SE-40068TR	LNEU1245..	SE-40068TR	LNEU1245..	SE-40068TR		
			10.5		LNEU1250..	SE-40080TR	LNEU1250..	SE-40080TR	LNEU1250..	SE-40080TR		
			11		LNEU1250..	SE-40080TR	LNEU1250..	SE-40080TR	LNEU1250..	SE-40080TR		
	MSTB ○○○AN1213-○T	SE-40090TR	12	-	LNEU1255...	SE-40090TR	LNEU1255...	SE-40090TR	LNEU1255...	SE-40090TR		
			12.5		LNEU1260...	SE-40100TR	LNEU1260...	SE-40100TR	LNEU1260...	SE-40100TR		
			13		LNEU1260...	SE-40100TR	LNEU1260...	SE-40100TR	LNEU1260...	SE-40100TR		
Inch spec	MSTB ○○○○AN250-○T	SE-40055TR	-	.250 (6.35mm)	LNEU1240..	SE-40055TR	-	-	LNEU1240..	SE-40055TR	TT-15L	3
				.270 (6.86mm)	LNEU1245..	SE-40068TR			LNEU1245..	SE-40068TR		
				.289 (7.34mm)	LNEU1245..	SE-40068TR			LNEU1245..	SE-40068TR		
	MSTB ○○○○AN312-○T	SE-40068TR	-	.312 (7.92mm)	LNEU1245..	SE-40068TR	-	-	LNEU1245..	SE-40068TR		
				.332 (8.43mm)	LNEU1250..	SE-40080TR			LNEU1250..	SE-40080TR		
				.351 (8.91mm)	LNEU1250..	SE-40080TR			LNEU1250..	SE-40080TR		
	MSTB ○○○○AN375-○T	SE-40068TR	-	.375 (9.525mm)	LNEU1245..	SE-40068TR	LNEU1245..	SE-40068TR	LNEU1245..	SE-40068TR		
				.395 (10.33mm)	LNEU1250..	SE-40080TR	LNEU1250..	SE-40080TR	LNEU1250..	SE-40080TR		
				.414 (10.52mm)	LNEU1250..	SE-40080TR	LNEU1250..	SE-40080TR	LNEU1250..	SE-40080TR		
	MSTB ○○○○AN500-○T	SE-40090TR	-	.500 (12.7mm)	LNEU1255...	SE-40090TR	LNEU1255...	SE-40090TR	LNEU1255...	SE-40090TR		
				.520 (13.21mm)	LNEU1260...	SE-40100TR	LNEU1260...	SE-40100TR	LNEU1260...	SE-40100TR		
				.539 (13.69mm)	LNEU1260...	SE-40100TR	LNEU1260...	SE-40100TR	LNEU1260...	SE-40100TR		

* For clamp screw, above listed "Standard attachment parts" are attached. In case of necessity of another size of clamp screw by changing slotting width, please purchase separately.

Slot width (edge width) adjustment



● The Slot width (edge width) of MSTB-Type slot Mills is adjustable by a maximum of 1mm (.039") with the combination of inserts.

1. In the case of MSTB ○○○AN0607-○T the width (W) is 6mm by installing LNEU1235 on both A line and C line.
2. By replacing C line only with LNEU1240 the width (W) is 6.5mm.
3. By replacing A line and C line with LNEU1240 the width (W) is 7mm.
4. If the slotting width (edge width) is 10mm (.375"), the B line (middle edge) is necessary.

* Caution

- 1) There is no description such as "A line", "B line", and "C line" on the actual slot Mill. These are only for explanation of the combination of insert.
- 2) Use proper clamp screws for applicable inserts on the basis of the above chart.
- 3) Please do not use, that has a difference of width more than 1mm (.039").

Bottom cutting shape of MSTB Slot Mill

Slot bottom shape will be (Fig.1) convex shape.

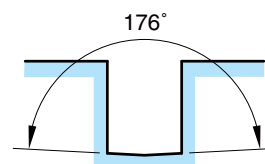


Fig.1 Convex bottom shape