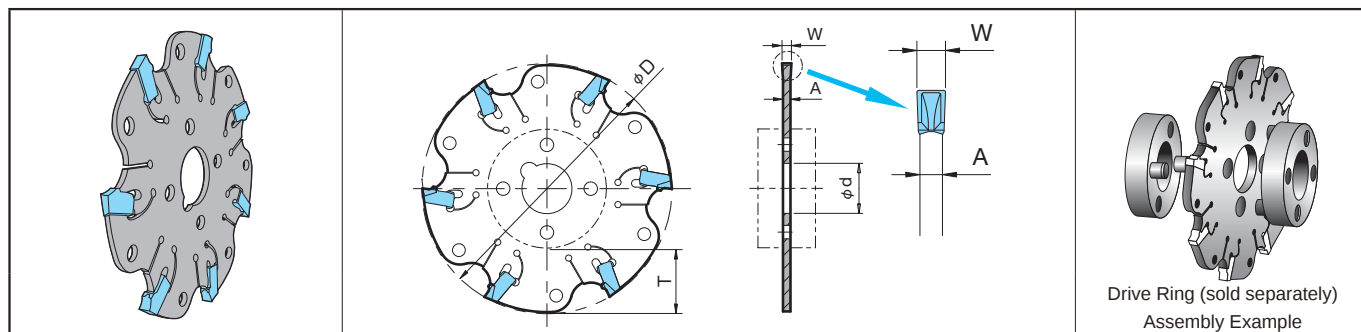


MSTA (inch spec)



Toolholder Dimensions

Description	Std.	Edge Width W (inch)	Slot Depth T (inch)	Number of Flutes	Dimension (inch)			Weight (kg)	Applicable Inserts See page M98	Max. Revolution (min ⁻¹)	Parts	Recommended Cutting Conditions	Applicable Arbor
					øD	ød (H7)	A				Wrench		
MSTA 02N063-5T	○	.063 (1.6mm)	.625 (15.875mm)	5	2.500 (63.5mm)	.625 (15.875mm)	.051 (1.3mm)	0.03	SLT16...	5,100	MS-FRW1 (Wrench is not attached. Please purchase it separately) • How to use Wrench See →M99	See page M99	See page M119
	○		.875 (22.225mm)	7	3.000 (76.2mm)	.625 (15.875mm)		0.04		4,000			
	○		1.063 (27.000mm)	9	4.000 (101.6mm)	1.000 (25.4mm)		0.07		3,200			
	○		1.375 (34.925mm)	11	5.000 (127mm)	1.250 (31.75mm)		0.1		2,600			
MSTA 03N089-7T	○	.089 (2.2mm)	.875 (22.225mm)	7	3.000 (76.2mm)	.625 (15.875mm)	.071 (1.8mm)	0.05	SLT22...	4,000			
	○		1.063 (27.000mm)	9	4.000 (101.6mm)	1.000 (25.4mm)		0.08		3,200			
	○		1.438 (36.525mm)	14	6.000 (152.4mm)	1.250 (31.75mm)		0.3		2,000			
MSTA 02N126-4T	○	.120 (3.0mm)	.625 (15.875mm)	4	2.500 (63.5mm)	.625 (15.875mm)	.095 (2.4mm)	0.05	SLT30...	5,100			
	○		.875 (22.225mm)	6	3.000 (76.2mm)	.625 (15.875mm)		0.08		4,000			
	○		1.063 (27.000mm)	9	4.000 (101.6mm)	1.000 (25.4mm)		0.13		3,200			
	○		1.375 (34.925mm)	11	5.000 (127mm)	1.250 (31.75mm)		0.2		2,600			
	○		1.438 (36.525mm)	14	6.000 (152.4mm)	1.250 (31.75mm)		0.35		2,000			
MSTA 03N164-6T	○	.160 (4.0mm)	.875 (22.225mm)	6	3.000 (76.2mm)	.625 (15.875mm)	.134 (3.4mm)	0.1	SLT40...	4,000			
	○		1.063 (27.000mm)	9	4.000 (101.6mm)	1.000 (25.4mm)		0.15		3,200			
	○		1.375 (34.925mm)	11	5.000 (127mm)	1.250 (31.75mm)		0.25		2,600			

Note) 1. Attach the drive ring (sold separately) to MSTa type slot mill to use. Drive ring is sold per single quantity.

Please purchase two drive rings per one MSTa type slot mill.

2. Do not exceed the max revolution.

3. Do not operate cutting on reverse revolution.

4. Wrench (MS-FRW1) is not attached. Please purchase separately.

Drive Ring (For Inch spec)

Shape	Description	Std.	Dimensions (inch)					Drawing	Applicable Toolholders
			ød	øD	A1	a	ød1		
Fig.1	DR0625-1250A	○					.158 (4mm)	Fig.1	MSTA 02N126-4T
	DR0625-1250B	○	.625 (15.875mm)	1.250 (31.75mm)	.315 (8mm)	.130 (3.3mm)	.120 (3mm)	Fig.2	MSTA 02N063-5T
Fig.3	DR0625-1250C	○						Fig.3	MSTA 03N000-0T
	DR1000-1875	○	1.000 (25.4mm)	1.875 (47.625mm)		.256 (6.5mm)	.200 (5mm)		MSTA 04N000-0T
	DR1250-2250	○	1.250 (31.75mm)	2.250 (57.15mm)	.394 (10mm)	.319 (8.1mm)	.240 (6mm)		MSTA 05N000-0T
	DR1250-3125	○	1.250 (31.75mm)	3.125 (79.375mm)	.472 (12mm)	.319 (8.1mm)	.472 (12mm)		MSTA 06N000-0T

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

Wrenches and drive rings are sold in 1 piece per 1 box.