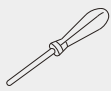


● Toolholder Dimensions (MEA) Cutting Edge S = 9.0mm

Description		Std.	No. of Insert	Dimension (mm)					Rake Angle (°)		Drawing	Spare Parts		Applicable Inserts ➡ M18			
				øD	ød	L	ℓ	S	A.R.	R.R.		Clamp Screw	Wrench				
																	
Weldon	MEA 16-S12-W	○	2	16	12	90	23	9.0	+9°	-14°	Fig.2	SB-2560TR	DT-8	NDKW09 NDKT09			
	20-S16-W	○	3	20	16	110	26			-13°							
	25-S20-W	○	3	25	20	110	29			-10°	Fig.3						
	32-S25-W	○	4	32	25	130	32			-4°							
	40-S32-110W-6T	○	6	40	32	110	32			-3°							
	MEA 10-S10-W	○	1	10	10	80	17	9.0	+9°	-4°	Fig.5	SB-2560TR	DT-8	NDKW09 NDKT09			
	12-S12-W	○		12	12	80	20			-24°							
	16-S16-W	○	2	16	16	90	30			-14°	Fig.6						
	20-S20-W	○	3	20	20	110				-13°							
	25-S25-W-4T	○	4	25	25	90				-10°							
32-S32-W-5T	○	5	32	32	100	40	-4°										
Weldon	MEA 20-S20-130W	○	2	20	20	130	60	9.0	+9°	-13°	Fig.8	SB-2560TR	DT-8	NDKW09 NDKT09			
	25-S25-140W	○	3	25	25	140				-10°					Fig.9		
	32-S25-160W	○	4	32	32	160				-4°	Fig.11						
	40-S32-200W	○		40	32	200				-3°							
Cylindrical	MEA 12-S10	○	1	12	10	80	20	9.0	+9°	-24°	Fig.1	SB-2560TR	DT-8	NDKW09 NDKT09			
	12-S16	○		12	16		27			-24°							
	13-S12	○		13	12		20			-22°							
	14-S12	○		14	12		20			-21°							
	16-S12	○	2	16	16	23	-14°										
	17-S16	○		17		23	-13°										
	18-S16	○		18		23	-12°										
	19-S16	○		19		23	-11°										
	20-S16	○	3	20	20	26	-13°										
	21-S20	○		21		26	-12°										
	22-S20	○		22		26	-12°										
	24-S20	○		24		29	-11°										
	25-S20	○	4	25	25	29	-10°										
	28-S25	○		28		29	-10°										
	30-S25	○		30		32	-7°										
	32-S25	○		32		32	-4°										
	40-S32	○	5	40	130	32	-3°										
	50-S32	○	6	50		35	-3°										
	63-S32	○	8	63		35	-3°										
	80-S32	○	8	80		35	-3°										
	Cylindrical	MEA 10-S10	○	1	10	10	80			17	9.0	+4°	-31°	Fig.4	SB-2560TR	DT-8	NDKW09 NDKT09
		16-S16	○	2	16	16	90			-14°							
		20-S20	○	3	20	20	110			30			-13°				
		20-S20-Z2	○	2	20	20	110			30			-13°				
		25-S25	○	3	25	25	130			40			-10°				
32-S32		○	4	32	32	130	40	-4°									
Cylindrical Long Shank	MEA 20-S20-130	○	2	20	20	130	60	9.0	+9°	-13°	Fig.7	SB-2560TR	DT-8	NDKW09 NDKT09			
	25-S25-140	○	3	25	25	140				-10°							
	32-S25-160	○	4	32	32	160				-4°	Fig.10						
	40-S32-200	○		40	32	200				-3°							

● Toolholder Dimensions (MEB) Cutting Edge S = 15.0mm

Description		Std.	No. of Insert	Dimension (mm)					Rake Angle (°)		Drawing	Spare Parts		Applicable Inserts ➡ M18
												Clamp Screw	Wrench	
				øD	ød	L	ℓ	S	A.R.	R.R.				
Standard (Weldon)	MEB 25-S20-W	○	2	25	20	120	36	15.0	+11°	-11°	Fig.3	SB-4085TR	DT-15	NDKW15 NDKT15
	32-S25-W	○	3	32	25	120	40			-9°				
	40-S32-W	○	4	40	32	150	45			-7°				
	40-S32-115W-4T	○		40	32	115	45			-7°				
Same Shank (Weldon)	MEB 25-S25-W	○	2	25	25	120	36	15.0	+11°	-11°	Fig.6	SB-4085TR	DT-15	NDKW15 NDKT15
	25-S25-100W-2T	○		25	25	100	36			-11°				
	32-S32-W	○	3	32	32	120	40			-9°				
	32-S32-110W-3T	○		32	32	110	40			-9°				
Standard (Straight)	MEB 25-S20	○	2	25	20	120	36	15.0	+11°	-11°	Fig.1	SB-4085TR	DT-15	NDKW15 NDKT15
	32-S25	○	3	32	25	120	40			-9°				
	40-S32	○	4	40	32	150	45			-7°				
	50-S32	○		50	32	150	45			-6°				
	63-S32	○	5	63	32	150	45			-5°				
	80-S32	○	6	80	32	150	45			-4°				
Same Shank (Straight)	MEB 25-S25	○	2	25	25	120	36	15.0	+11°	-11°	Fig.2	SB-4085TR	DT-15	NDKW15 NDKT15
	32-S32	○	3	32	32	120	40			-9°				

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)