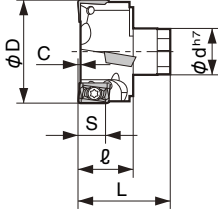
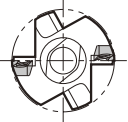
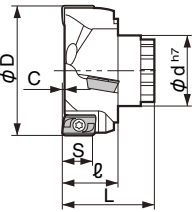
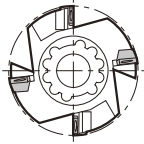


MHD-F Front Piece

	MHD32-F	  
	MHD40/50-F	  

Toolholder Dimensions

Description	Std.	No. of Insert	No. of Flute	Dimension (mm)						Rake Angle (°)		Applicable Inserts ● M18, M19
				øD	ød	L	ℓ	C	S	A.R.	R.R.	
MHD 32-F	●	4	2	32	14.4	28.6	17.1	0.7	9.0	+9°	-7°	NDKW090304ER NDKT090304ER-V / N1 / N2
40-F	●			40	19	35	21.9	0.9	11.8		-3°	NDMM12T308ER-T / N2 / N3
50-F	●			50	27	36					-1°	

• When using "T" Insert, the finished diameter (øD) will be approx. 0.2mm smaller.

Spare Parts

Description		Spare Parts						Wrench	Anti-seize Compound	
		Clamp Screw		Wrench		Clamp Bolt				
		For Bottom Insert	For Middle Insert	For Bottom Insert	For Middle Insert	For 1 Front Pieces	For 2 Front Pieces			
										
Separate Type	MHD 32-S32-SA	SB-2560TR		DT-8		-	HH8X50	LW-6	MP-1	
	40-S32-SA	SB-3080TR		DT-10			HH8X65			
	40-S40-SA						HH12X65			LW-10
	40-S42-SA					HH8X40	LW-6			
	50-S42-SA					HH12X40	-	LW-10		
	MHD 40-S42-SB	SB-3080TR		DT-10		HH8X40	-	LW-6		
50-S42-SB	HH12X40					-	LW-10			
Integral Type	MHD 20S-S20-C	SB-2560TR		DT-8		-	-	-		MP-1
	25-S25-C	SB-3080TR		DT-10						
	32-S32-C									
	40-S42-C									
	50-S42-C									
Base Unit	MHD 32-S32-A	SB-2560TR		DT-8		HH8X35	HH8X50	LW-6		
	40-S32-A	SB-3080TR		DT-10		HH8X40	HH8X65			
	40-S40-A					HH12X40	HH12X65		LW-10	
	40-S42-A					HH8X40	HH8X65	LW-10		
	50-S42-A					HH12X40	HH12X65	LW-10		
	MHD 32-S32-A-130	SB-2560TR		DT-8		HH8X35	HH8X50	LW-6		
	40-S32-A-150	SB-3080TR		DT-10		HH8X40	HH8X65	LW-10		
	50-S42-A-150					HH12X40	HH12X65	LW-10		
	MHD 40-S42-B	SB-3080TR		DT-10		HH8X40	-	LW-6		
	50-S42-B					HH12X40	-	LW-10		
Front Piece	MHD 32-F	SB-2560TR		DT-8		-	-	-	-	
	40-F	SB-3080TR		DT-10						
	50-F									

- When purchasing the front piece separately, the wrench (DT-8 or DT-10 or DT-15) is not included.
- When purchasing the base unit and front pieces separately for assembly, the clamp bolt and wrench (for bolt) are not included. Please purchase them separately.
- Various clamp bolts for front pieces are available. ● M77
- For Separate type (MHD...-SA type) and Base Unit (MHD...-A type), the clamp bolts for regular type front piece (MHD...-F) installation are attached.
- If replacing the end with the radius-type front piece (MHD...-RF), a different type of clamp bolt may be required. ● M77



Coat Anti-seize Compound (MP-1) thinly on clamp screw when insert is fixed.

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)