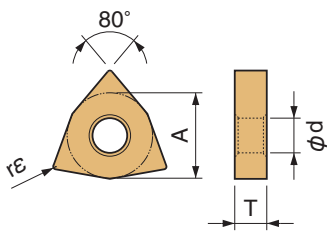


### 80°Trigon • Negative with Hole

Description	A	T	ød
WN_06T3_	9.525	3.96	3.81
WN_0604_	9.525	4.76	3.81

(mm)

(mm)



P	M	K	N	S	H	Free-cutting steel	Carbon Steel and Alloy Steel	Stainless Steel	Gray Cast Iron	Nodular Cast Iron	Non-ferrous Metals	Heat-resistant alloy	Titanium Alloy	Hard Materials
●	○	●	○	○		●	○	○	○	○	○	○	○	○
						○	○	○	○	○	○	○	○	○

Classification of usage  
 ✖: Interruption / 1st Choice  
 ✖: Interruption / 2nd Choice  
 ○: Light Interruption / 1st Choice  
 ○: Light Interruption / 2nd Choice  
 ●: Continuous / 1st Choice  
 ○: Continuous / 2nd Choice  
 (In case hardness is under 45HRC)

Insert	Description	Dim. (mm)	CVD Coated Carbide												PVD Coated Carbide	Carbide	Ref. Page for Toolholder	Applicable Chipbreaker Range			
			Cermet	PVD Cermet	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4010	CA4115	CA4120	CA4505					CA4515	PR930	PR1005
Finishing	WNMG 080404WP 080408WP With Wiper Edge	0.4	●	●		●	●	●	●											D20 F70	
		0.8	●		●	●	●														
Finishing-Medium	WNMG 080404WQ 080408WQ 080412WQ With Wiper Edge	0.4	●	●		●	●	●	●											D20 F69	
		0.8	●		●	●	●														
		1.2	●		●	●	●														
Finishing	WNMG 060404GP 060408GP WNMG 080404GP 080408GP	0.4		●				●	●										D20 F70		
		0.8		●				●	●												
		0.8	●	●			●	●													
Finishing-Medium	WNMG 06T304HQ 06T308HQ WNMG 060404HQ 060408HQ WNMG 080404HQ 080408HQ 080412HQ	0.4		●					●										D20 F69		
		0.8		●					●												
		0.4	●	●					●	●											
Finishing-Medium / Up Facing	WNMG 080404CQ 080408CQ 080412CQ WNMG 080408CJ 080412CJ	0.4	●	●		●	●	●	●										D20 F70		
		0.8	●	●		●	●	●	●												
Finishing-Medium	WNMP 080404TK 080408TK	0.4		●				●	●										D20 F70		
		0.8		●				●	●												
Medium-Roughing	WNMG 080408CS	0.8							●	●									D20 F69		
		0.8							●	●											
Medium-Roughing	WNMG 060404GS 060408GS WNMG 080404GS 080408GS 080412GS	0.4		●					●	●									D20 F70		
		0.8		●					●	●											
		0.4							●	●											

B



Negative



Insert (Turning)

For grades ( TN30 PV60 PR905 ) , See Page B44  
 ( PV30 PV90 PR915 )

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

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Inserts are sold in 10 piece boxes.

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