

Cutting Performance of MEC Endmill

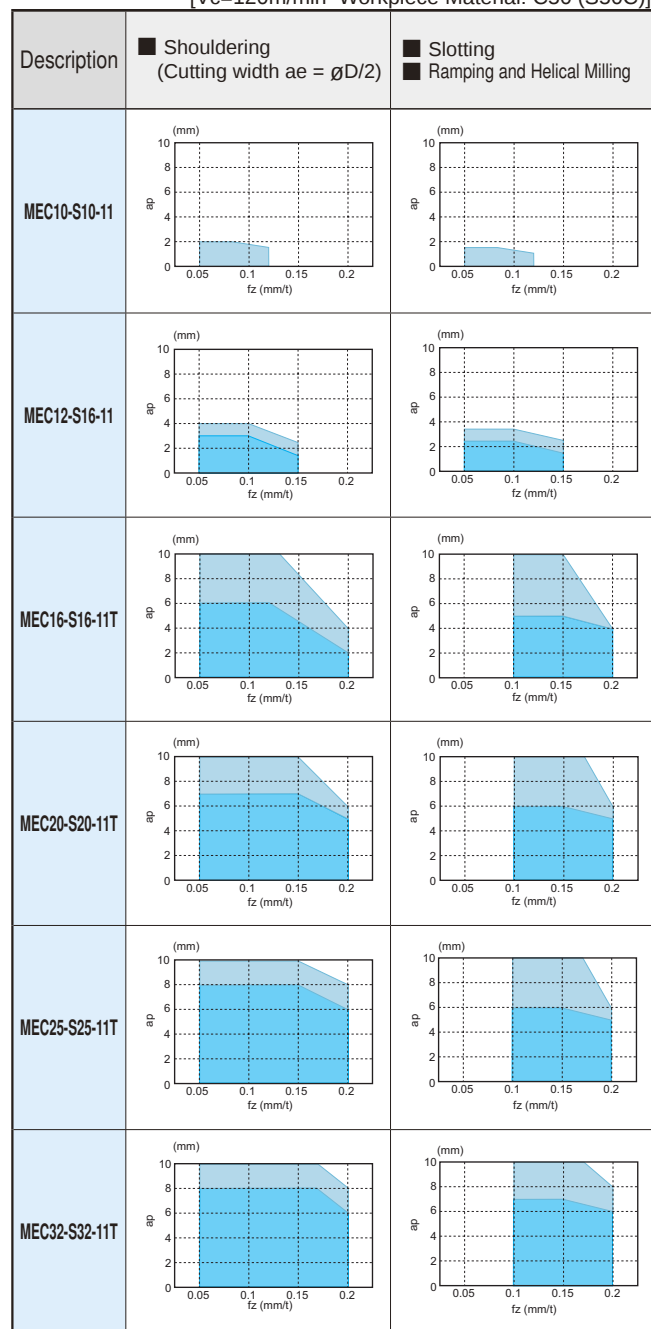
①Cutting edge length 10mm Type
(Standard / Straight Shank)

Cutting Dia.	Description	Overhang Length A (mm)		Shape
ø8	MEC10-S10-11	17	-	
ø12	MEC12-S16-11	20	30	
ø16	MEC16-S16-11T	30	45	
ø20	MEC20-S20-11T	30	45	
ø25	MEC25-S25-11T	32	48	
ø32	MEC32-S32-11T	40	60	

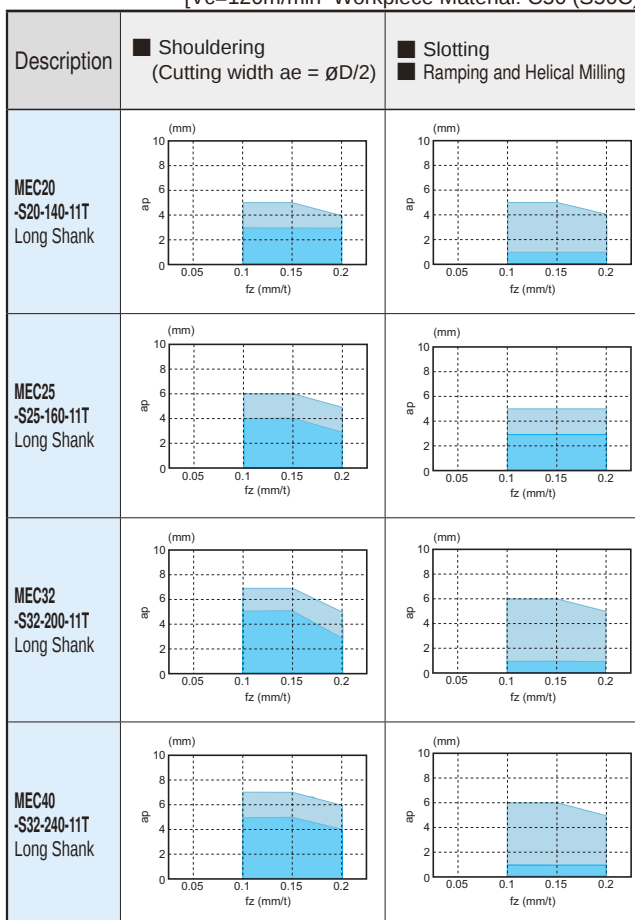
②Cutting edge length 10mm Type
(Long Shank)

Cutting Dia.	Description	Overhang Length A (mm)		Shape
ø20 Long Shank	MEC20-S20-140-11T	60	90	
ø25 Long Shank	MEC25-S25-160-11T	60	100	
ø32 Long Shank	MEC32-S32-200-11T	100	130	
ø40 Long Shank	MEC40-S32-240-11T	100	130	

[Vc=120m/min Workpiece Material: C50 (S50C)]



[Vc=120m/min Workpiece Material: C50 (S50C)]



M



Milling