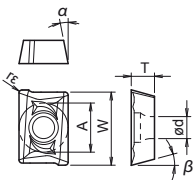
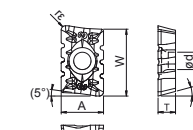
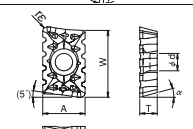
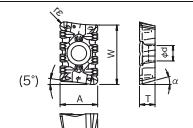
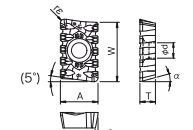
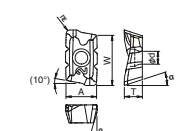
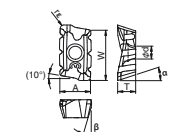
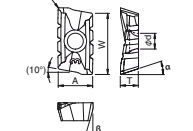
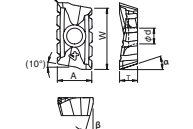


■ Milling Inserts (with Hole)

Milling Inserts (with Hole)			Classification of usage					P	Carbon Steel / Alloy Steel																
			★ : Roughing / 1st Choice ☆ : Roughing / 2nd Choice ■ : Finishing / 1st Choice □ : Finishing / 2nd Choice ● : Copying / 1st Choice ○ : Copying / 2nd Choice (In case hardness is under 45HRC)					M	Mold Steel																
								K	Stainless Steel																
								N	Gray Cast Iron																
								S	Nodular Cast Iron																
									Non-ferrous Metals																
									Heat-resistant alloy																
									Titanium Alloy																
								H	Hard Materials																
									Cement																
									PVD Coated Carbide																
									Carbide																
									Ref. Page for Toolholder																
Insert		Description	Dimension (mm)					Angle (°)			Cement		PVD Coated Carbide						Carbide						
Handed Insert shows Right-hand			A	T	ød	W	rε	α	β	γ	TN100M	TC60	PR630	PR730	PR830	PR930	PR1225	PR1230	PR1210	PR660	PR905	PW30	KW10		
		APKT 1003PDER-V	6.72	3.18	2.8	10.0	0.4	11°	15°	-	●		●	●	●	●					●	●		-	
		APKT 1604PDER-V					9.525																		4.76
		APMT 250608ER-NB3	15.875	6.35	6.5	25	0.8	15°	11°	-				●			○	○	○	●	●	●	●	●	M61
		APMT 250616EL-NB3					1.6																		
		APMT 250608ER-NB4	15.875	6.35	6.5	25	0.8	15°	11°	-				●			○	○	○	●	●	●	●	●	M61
		APMT 250616EL-NB4					1.6																		
		APMT 250616ER-NB3P	15.875	6.35	6.5	25	1.6	15°	11°	-				●			○	○		●	●	●	●	●	M61
		APMT 250616ER-NB4P	15.875	6.35	6.5	25	1.6	15°	11°	-				●			○	○		●	●	●	●	●	M61
		BDMT 11T308ER-N2	6.7	3.80	2.8	11.0	0.8	18°	13°	-				●		○				●					
		BDMT 11T308ER-N3	6.7	3.80	2.8	11.0	0.8	18°	13°	-				●		○				●					M56
		BDMT 170408ER-N3	9.6	4.90	4.4	17.0	0.8	18°	13°	-				●		○				●					M57
		BDMT 170408ER-N4	9.6	4.90	4.4	17.0	0.8	18°	13°	-				●		○				●					

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

Inserts are sold
in 10 piece boxes.

M17

M



Milling