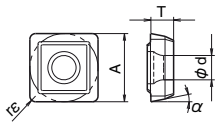
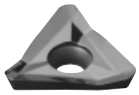
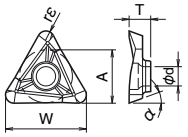
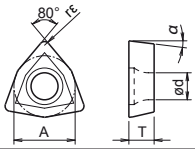
Milling Inserts (with Hole)

Classification of usage			TN100M	TC60	PR630	PR730	PR830	PR1230		PR1025	PR660	PR905	PW30	GW25
★ : Roughing / 1st Choice ☆ : Roughing / 2nd Choice ■ : Finishing / 1st Choice □ : Finishing / 2nd Choice ● : Copying / 1st Choice ○ : Copying / 2nd Choice (In case hardness is under 45HRC)	P	Carbon Steel / Alloy Steel												
		Mold Steel												
	M	Stainless Steel												
	K	Gray Cast Iron										★		
		Nodular Cast Iron										★		
	N	Non-ferrous Metals												★
	S	Heat-resistant alloy												
		Titanium Alloy										★		☆
	H	Hard Materials												

Insert (Handed Insert shows Right-hand)		Description	A	T	ød	W	rε	α	β	γ	Ref. Page for Toolholder
		**SPMT 060204E-Z**	6.35	2.38	2.5	-	0.4	11°	-	-	**M136**
		SPMT 060208E-Z					0.8				
		SPMT 090304E-Z	9.525	3.18	3.4	-	0.4	11°	-	-	
		SPMT 090308E-Z					0.8				
		**TEMT 250624-AQ**	15.875	6.35	5.5	23.0	2.4	20°	-	-	**M80**
		**WCMT 050308**	7.94	3.18	3.2	-	0.8	7°	-	-	-
		WCMT 06T308	9.525	3.97	3.7						

Insert	TN100M	TC60	PR630	PR730	PR830	PR1230		PR1025	PR660	PR905	PW30	GW25
SPMT 060204E-Z				●					●	●		●
SPMT 060208E-Z				●					●	●		●
SPMT 090304E-Z				●					●	●		●
SPMT 090308E-Z				●					●	●		●
TEMT 250624-AQ												●
WCMT 050308						●			●			
WCMT 06T308						●			●			

M

Milling

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

Inserts are sold in 10 piece boxes.