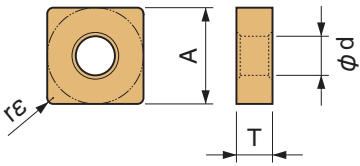


90°Square • Negative with Hole

Description	A	T	ød	Description	A	T	ød
SN_0903_	9.525	3.18	3.81	SN_1506_	15.875	6.35	6.35
SN_1204_	12.70	4.76	5.16	SN_1906_	19.05	6.35	7.94



P	M	K	N	S	H	Free-cutting steel	Classification of usage
						Carbon Steel and Alloy Steel	✦: Interruption / 1st Choice
						Stainless Steel	✧: Interruption / 2nd Choice
						Gray Cast Iron	●: Light Interruption / 1st Choice
						Nodular Cast Iron	○: Light Interruption / 2nd Choice
						Non-ferrous Metals	●: Continuous / 1st Choice
						Heat-resistant alloy	○: Continuous / 2nd Choice
						Titanium Alloy	(In case hardness is under 45HRC)
						Hard Materials	

Insert	Description	Dim. (mm)	Material													Applicable Chipbreaker Range										
			Cermet	PVD Cermet		CVD Coated Carbide						PVD Coated Carbide			Carbide											
Handed Insert shows Right-hand		rε	TN6010	TN6020	TN60	PV7005	PV7010	PV7020	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4010	CA4115	CA4120	CA4505	CA4515	PR930	PR1005	PR1025	PR1125	KW10	Ref. Page for Toolholder	
Cast Iron	Roughing	0.8							●							●	●		○							
		1.2							●							●	●		○							
		0.8							●							●	●		○							
	1.2							●							●	●		○								
	0.8								●	●					●	●		○								
	1.2								●	●					●	●		○								
Without Chipbreaker	SNGA	0.4																							●	
		0.8																							●	
		0.4																							●	
	0.8																							●		
	1.2																							●		
	2.0																								●	
Finishing-Medium-Roughing	SNGG	0.4			●	●																			●	
		0.8			●	●																			●	
		0.4			●	●																			●	
Medium-Roughing	SNGG	0.4			●																				●	
		0.8			●																				●	

B

Negative

C

D

R

S

T

V

W

Insert (Turning)

For grades { TN30 PV60 PR905 } , See Page **B42**
 { PV30 PV90 PR915 }

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)
kyocera@kyocera-tools.ru
www.kyocera-tools.ru

Inserts are sold in 10 piece boxes.