

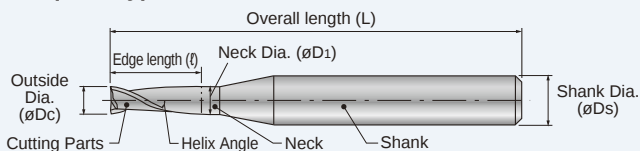
Workpiece materials										Page
Steel for General Structure Carbon Steel SS400, S45C, etc.	Steel		Hardened		Stainless Steel	Titanium Alloy	Heat-resistant alloy	Cast Iron	Aluminum / Non-ferrous Metal	
Less than 30HRC SCM, SKS, etc.	Less than 40HRC NAK, SKD, etc.	Less than 55HRC SKD, SKT, etc.	Less than 68HRC SKD, SKH, etc.							
P ~750N/mm ²	P ~30HRC	P 30~40HRC	H ~55HRC	H ~68HRC	M Stainless steel	S Titanium Alloy	S Heat-resistant Alloy	K Cast Iron	N Aluminum & Non Ferrous Material	
		○	○	○				○		L27
○	○	○	○	○						L32
		○	○	○	○	○		○		L34
	○	○			○	○	○	○		L35
○	○	○			○	○	○	○		L37
○	○	○						○		L21
○	○				○				○	L22
	○	○			○	○	○	○		L38

○: 1st Recommendation ○: 2nd Recommendation

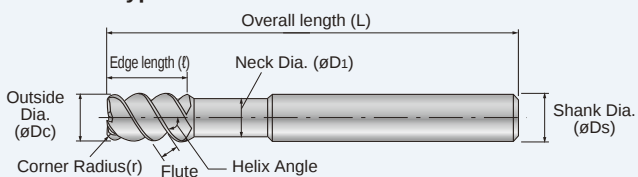
Name of parts and shapes for Solid End Mill

Name of parts

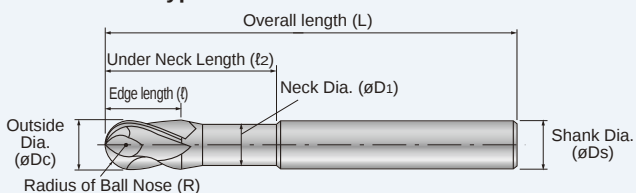
● Square Type



● Radius Type

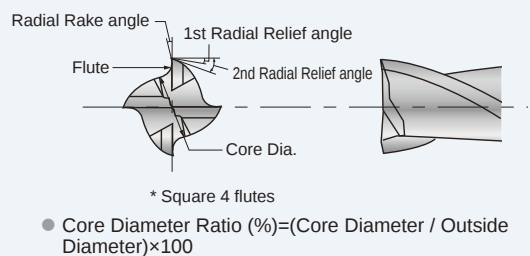


● Ball-nosed Type

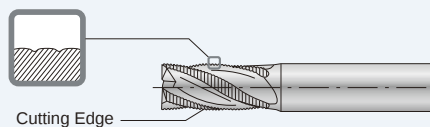


Cutting parts shape

● Edge Shape

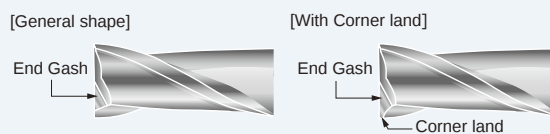


● Cutting Edge Shape



● With Corner land

- Tough Corner edge (with Corner land)



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Solid End Mill