

Solid End Mill

Carbide substrate

L1~L48

Guide for tool selection **L5~L9**

Solid End Mill Identification System / How to read icon **L8**

General Use **L10~L24**

Automatic lathe	L10
Square	L12
Ball	L21
Roughing	L23

Hard materials **L25~L34**

Square	L25
High Feed (with special coner-R shape)	L32
Roughing	L33
Radius / Short / Rough Copying	L34

Difficult-to-Cut Materials **L35~L38**

Square	L35
Ball	L38

Aluminum / Non-ferrous Metals **L39~L43**

Square (with wiper edge)	L39
Roughing	L42



Technical Information **L44~L48**

Recommended Cutting Condition - Slotting	L44
How to use 6PDRS (High Feed with special coner-R shape)	L47
Troubleshooting	L48
Cutting Data	L48

