

● Toolholder Dimensions

Description	Std. No. of Insert	Dimension (mm)							Max. Offset (Radial) (mm)	Spare Parts			Applicable Inserts  K37
		ØD	L1	L2	L3	ød	ød1	Rc		Clamp Screw	Wrench	Plug	
													
S40-DRZ33132-12	●	33	236	167	132				+2.9				ZCMT12T306 ZCMT12T304SP
-DRZ34136-12	●	34	241	172	136				+2.7				
-DRZ35140-12	●	35	244	175	140				+2.4				
-DRZ36144-12	●	36	249	180	144	40	55	Rc1/4	+2.2				
-DRZ37148-12	●	37	252	183	148				+1.9				
-DRZ38152-12	●	38	256	187	152				+1.7				
-DRZ39156-12	●	39	260	191	156				+1.4				
-DRZ40160-12	●	40	262	193	160	+1.2							
-DRZ41164-15	●	41	265	196	164				+4.0				ZCMT150408 ZCMT150406SP
-DRZ42168-15	●	42	269	200	168				+3.7				
-DRZ43172-15	●	43	273	204	172		55		+3.5				
-DRZ44176-15	●	44	277	208	176				+3.2				
-DRZ45180-15	●	45	279	210	180	40	Rc1/4	+3.0					
-DRZ46184-15	●	46	287	218	184			+2.7					
-DRZ47188-15	●	47	292	223	188			+2.5					
-DRZ48192-15	●	48	296	227	192			+2.2					
-DRZ49196-15	●	49	300	231	196	60			+2.0				
-DRZ50200-15	●	50	301	232	200				+1.7				

* When offset machining, reduce feed rate to 0.08mm/rev. or less.

For recommended cutting conditions, see page ● K49

• Cutting tolerance (4D type)

D	Cutting tolerance (mm)
ø13~ø26.5	+0.25 -0.10
ø27~ø40	+0.30 -0.15
ø41~ø50	+0.35 -0.20

* Figures above are numeric guidelines.

It may vary depending on machines / work materials / clamp status / cutting conditions.

K



Drilling