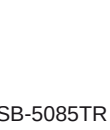
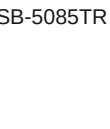


● Toolholder Dimensions

Description	Std. No. of Insert	Dimension (mm)							Max. Offset (Radial) (mm)	Spare Parts			Applicable Inserts  K37
		øD	L1	L2	L3	ød	ød1	Rc		Clamp Screw	Wrench	Plug	
													
S40-DRZ3399-12	●	33	203	134	99				+2.9				ZCMT12T306 ZCMT12T304SP
-DRZ34102-12	●	34	207	138	102				+2.7				
-DRZ35105-12	●	35	209	140	105				+2.4				
-DRZ36108-12	●	36	213	144	108				+2.2				
-DRZ37111-12	●	37	215	146	111	40	55	Rc1/4	+1.9				
-DRZ38114-12	●	38	218	149	114				+1.7				
-DRZ39117-12	●	39	221	152	117				+1.4				
-DRZ40120-12	●	40	222	153	120				+1.2				
-DRZ41123-15	●	41	224	155	123				+4.0				ZCMT150408 ZCMT150406SP
-DRZ42126-15	●	42	227	158	126				+3.7				
-DRZ43129-15	●	43	230	161	129		55		+3.5				
-DRZ44132-15	●	44	233	164	132				+3.2				
-DRZ45135-15	●	45	234	165	135				+3.0				
-DRZ46138-15	●	46	241	172	138				+2.7				
-DRZ47141-15	●	47	245	176	141	40		Rc1/4	+2.5				
-DRZ48144-15	●	48	248	179	144				+2.2				
-DRZ49147-15	●	49	250	181	147		60		+2.0				
-DRZ50150-15	●	50	251	182	150				+1.7				
-DRZ51153-15	●	51	254	185	153				+1.2				
-DRZ52156-15	●	52	257	188	156				+1.0				
-DRZ53159-15	●	53	260	191	159				+0.7				
-DRZ54162-20	●	54	266	197	162				+5.0				
-DRZ55165-20	●	55	269	200	165				+4.7				
-DRZ56168-20	●	56	272	203	168				+4.4				
-DRZ57171-20	●	57	275	206	171	40	65	Rc1/4	+4.1				
-DRZ58174-20	●	58	278	209	174				+3.8				
-DRZ59177-20	●	59	281	212	177				+3.5				

* When offset machining, reduce feed rate to 0.08mm/rev. or less.

For recommended cutting conditions, see page ● K49

• Cutting tolerance (3D type)

D	Cutting tolerance (mm)
ø13~ø26.5	+0.20 -0.10
ø27~ø40	+0.25 -0.15
ø41~ø59	+0.30 -0.20

* Figures above are numeric guidelines.

It may vary depending on machines / work materials / clamp status / cutting conditions.

