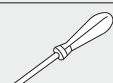


● Toolholder Dimensions

Description	Std.	No. of Insert	Dimension (mm)						Max. Offset (Radial) (mm)	Spare Parts		Applicable Inserts  K22
			øDc	L1	L2	L3	ød	ød1		Clamp Screw	Wrench	
												
S40 -DRX390M-4-14	●	2	39	257	188	156	40	55	+2.8	SB-5090TR	DT-20	ZXMT140408 ○○
-DRX400M-4-14	●		40	261	192	160			+2.5			
-DRX410M-4-14	●		41	265	196	164			+2.3			
-DRX420M-4-14	●		42	269	200	168			+2.0			
-DRX430M-4-14	●		43	273	204	172	60	+1.8				
-DRX440M-4-14	●		44	277	208	176		+1.5				
-DRX450M-4-14	●		45	281	212	180		+1.3				
-DRX460M-4-14	●		46	285	216	184		+1.0				
-DRX470M-4-14	●	47	289	220	188	+0.8						
S50 -DRX480M-4-17	●	2	48	290	221	192	50	60	+3.8	SB-60120TR	DT-25	ZXMT170608 ○○
-DRX490M-4-17	●		49	294	225	196			+3.5			
-DRX500M-4-17	●		50	298	229	200			+3.3			
-DRX510M-4-17	●		51	302	233	204			+3.0			
-DRX520M-4-17	●		52	306	237	208			+2.8			
-DRX530M-4-17	●		53	310	241	212	65	+2.5				
-DRX540M-4-17	●		54	314	245	216		+2.3				
-DRX550M-4-17	●		55	318	249	220		+2.0				
-DRX560M-4-17	●		56	322	253	224		+1.8				
-DRX570M-4-17	●		57	326	257	228		+1.5				
-DRX580M-4-17	●		58	330	261	232		+1.3				
-DRX590M-4-17	●		59	334	265	236		+1.0				
-DRX600M-4-17	●		60	338	269	240		+0.8				

- When offset machining, reduce feed rate to 0.08mm/rev. or less.
- See **K33** for Adjustable Sleeve (SHE type).

For recommended cutting conditions, see page ● **K32**

For troubleshooting, see page ● **K31**

• Cutting tolerance (4D type)

Dc	Cutting tolerance (mm)
ø13.5~ø26	+0.25 -0.10
ø27~ø38	+0.30 -0.15
ø39~ø60	+0.35 -0.20

* Figures above are numeric guidelines.

It may vary depending on machines / work materials / clamp status / cutting conditions.

K



Drilling