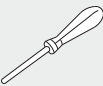


● Toolholder Dimensions

Description	Std.	No. of Insert	Dimension (mm)						Max. Offset (Radial) (mm)	Spare Parts		Applicable Inserts  K22
			øDc	L1	L2	L3	ød	ød1		Clamp Screw	Wrench	
												
S40 -DRX390M-3-14	●	2	39	218	149	117	40	55	+2.8	SB-5090TR	DT-20	ZXMT140408 ○○
-DRX400M-3-14	●		40	221	152	120			+2.5			
-DRX410M-3-14	●		41	224	155	123		+2.3				
-DRX420M-3-14	●		42	227	158	126		+2.0				
-DRX430M-3-14	●		43	230	161	129	60	+1.8				
-DRX440M-3-14	●		44	233	164	132		+1.5				
-DRX450M-3-14	●		45	236	167	135		+1.3				
-DRX460M-3-14	●		46	239	170	138		+1.0				
-DRX470M-3-14	●	47	242	173	141	+0.8						
-DRX480M-3-17	●	2	48	242	173	144	40	60	+3.8	SB-60120TR	DT-25	ZXMT170608 ○○
-DRX490M-3-17	●		49	245	176	147			+3.5			
-DRX500M-3-17	●		50	248	179	150			+3.3			
-DRX510M-3-17	●		51	251	182	153			+3.0			
-DRX520M-3-17	●		52	254	185	156		+2.8				
-DRX530M-3-17	●		53	257	188	159		+2.5				
-DRX540M-3-17	●		54	260	191	162		65	+2.3			
-DRX550M-3-17	●		55	263	194	165			+2.0			
-DRX560M-3-17	●		56	266	197	168	+1.8					
-DRX570M-3-17	●		57	269	200	171	+1.5					
-DRX580M-3-17	●		58	272	203	174	+1.3					
-DRX590M-3-17	●		59	275	206	177	+1.0					
-DRX600M-3-17	●		60	278	209	180	+0.8					

- When offset machining, reduce feed rate to 0.08mm/rev. or less.
- See **K33** for Adjustable Sleeve (SHE type).

For recommended cutting conditions, see page **K32**

For troubleshooting, see page **K31**

• Cutting tolerance (3D type)

Dc	Cutting tolerance (mm)
ø13.5~ø26	+0.20 -0.10
ø26.5~ø38	+0.25 -0.15
ø39~ø60	+0.30 -0.20

* Above is numeric guideline.
It may vary depending on machines / workpieces / clamp status / cutting conditions.

K



Drilling