

# Turning Indexable Inserts

(mm)

(mm)

## 55°Diamond • Negative with Hole

Description	A	T	ød
DN_1104_	9.525	4.76	3.81
DN_1504_	12.70	4.76	5.16

Description	A	T	ød
DN_1506_	12.70	6.35	5.16

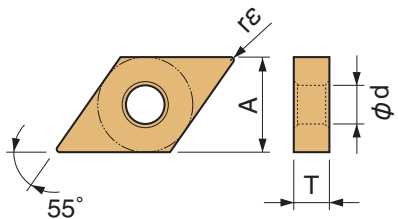
B



Negative



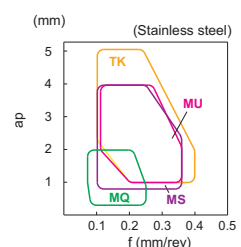
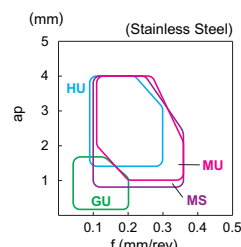
Insert (Turning)



P	M	K	N	S	H	Free-cutting steel	Carbon Steel and Alloy Steel	Stainless Steel	Gray Cast Iron	Nodular Cast Iron	Non-ferrous Metals	Heat-resistant alloy	Titanium Alloy	Hard Materials
●	●							☺	☺	☺	☺	☺	☺	

Classification of usage  
 ☺: Interruption / 1st Choice  
 ☺: Interruption / 2nd Choice  
 ●: Light Interruption / 1st Choice  
 ☺: Light Interruption / 2nd Choice  
 ●: Continuous / 1st Choice  
 ☺: Continuous / 2nd Choice  
 (In case hardness is under 45HRC)

Insert	Description	Dim. (mm)	CVD Coated Carbide													Carbide	Ref. Page for Toolholder	Applicable Chipbreaker Range									
			Cermet			PVD Cermet		CVD Coated Carbide											PVD Coated Carbide								
		rε	TN6010	TN6020	TN60	PV7005	PV7010	PV7020	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4010	CA4115	CA4120	CA4505	CA4515	PR930	PR1005	PR1025	PR1125	KW10			
	DNMG 150404GU	0.4											●	●													
	DNMG 150408GU	0.8											●	●													
	DNMG 150604GU	0.4											●	●													
	DNMG 150608GU	0.8											●	●													
	DNMG 150408HU	0.8											●	●													
	DNMG 150412HU	1.2											●	●													
	DNMG 150608HU	0.8											●	●													
	DNMG 150612HU	1.2											●	●													
	DNMG 150404MQ	0.4											●	●									●	●			
	DNMG 150408MQ	0.8											●	●									●	●			
	DNMG 150604MQ	0.4											●	●									●	●			
	DNMG 150608MQ	0.8											●	●									●	●			
	DNMG 150404MS	0.4											●	●									●	●			
	DNMG 150408MS	0.8											●	●									●	●			
	DNMG 150412MS	1.2											●	●									●	●			
	DNMG 150604MS	0.4											●	●									●	●			
	DNMG 150608MS	0.8											●	●									●	●			
	DNMG 150612MS	1.2											●	●									●	●			
	DNMG 150404MU	0.4											●	●									●	●			
	DNMG 150408MU	0.8											●	●									●	●			
	DNMG 150604MU	0.4											●	●									●	●			
	DNMG 150608MU	0.8											●	●									●	●			
	DNMG 150404TK	0.4											●	●									●	●			
	DNMG 150408TK	0.8											●	●									●	●			
	DNMG 150604TK	0.4											●	●									●	●			
	DNMG 150608TK	0.8											●	●									●	●			
	DNMG 150604 <sup>ε</sup> /L-ST	0.4											●	●									●	●			
	DNMG 150608 <sup>ε</sup> /L-ST	0.8											●	●									●	●			



D10  
D11  
F43

For grades { TN30 PV60 PR905 } , See Page B41  
 { PV30 PV90 PR915 }

Inserts are sold in 10 piece boxes.