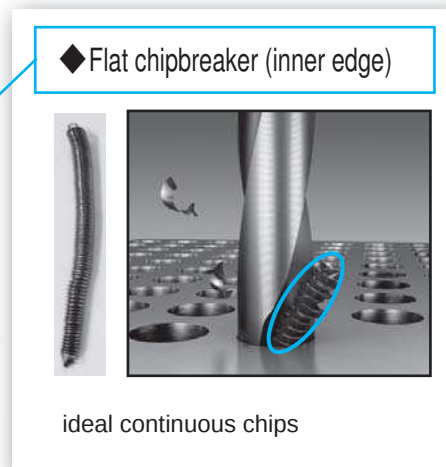
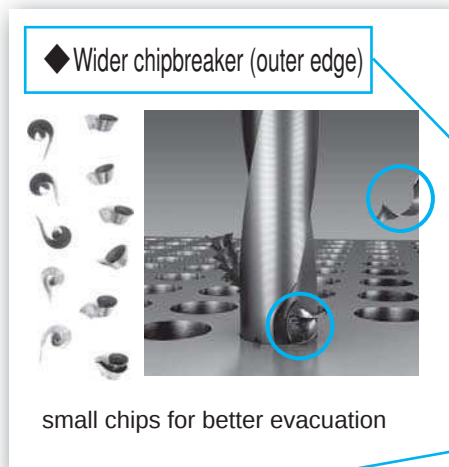


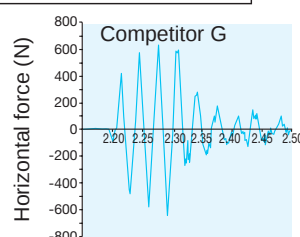
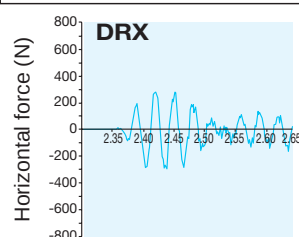
MagicDrill® DRX type

Covers a variety of workpiece materials with new chipbreaker

New chipbreaker features



$V_c=120\text{m/min}$, $f=0.1\text{mm/rev.}$, $H=15\text{mm}$, $\phi 20\text{-}3\text{D}$, WET, C55 (S55C)



Cutting force comparison of outer edge at the start of drilling

Lowered impact force at the start
↓
Reduce sudden breakage at the start

Chipbreaker selection

