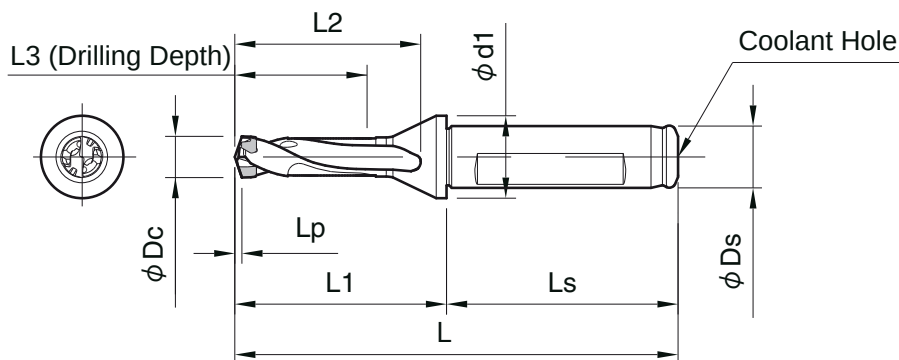


## SF-DRC (Cutting Depth: 3XD)


**3D**

• For Lp indicates distance from drill point to corner edge, see **K4-K6**

### Toolholder Dimensions

| Description |           | Std.      | Dimension (mm)             |       |             |       |    |     |    |    |                       | Spare Parts           |                       | Applicable Inserts<br>🌀 K4~K6 |    |                    |                       |
|-------------|-----------|-----------|----------------------------|-------|-------------|-------|----|-----|----|----|-----------------------|-----------------------|-----------------------|-------------------------------|----|--------------------|-----------------------|
|             |           |           | Applicable Insert Dia. øDc |       | øDs<br>(h6) | L     | L1 | L2  | L3 | Ls | ød1                   | Wrench<br>🌀 K9        |                       |                               |    |                    |                       |
|             |           |           | min.                       | max.  |             |       |    |     |    |    |                       |                       |                       |                               |    |                    |                       |
| SF12-       | DRC080M-3 | ●         | 7.94                       | 8.49  | 12          | 86    | 41 | 35  | 26 | 45 | 16                    | WDRC8<br>(WDRC17)     | DC0794M-SC~DC0840M-SC |                               |    |                    |                       |
|             | DRC085M-3 | ●         | 8.50                       | 8.99  |             | 88    | 43 | 37  | 27 | 45 |                       |                       | DC0850M-SC~DC0890M-SC |                               |    |                    |                       |
|             | DRC090M-3 | ●         | 9.00                       | 9.49  |             | 90    | 45 | 39  | 29 | 45 |                       |                       | DC0900M-SC~DC0940M-SC |                               |    |                    |                       |
|             | DRC095M-3 | ●         | 9.50                       | 9.99  |             | 92    | 47 | 41  | 30 | 45 |                       |                       | DC0950M-SC~DC0990M-SC |                               |    |                    |                       |
| SF16-       | DRC100M-3 | ●         | 10.00                      | 10.49 | 16          | 97    | 49 | 43  | 32 | 48 | 20                    | WDRC10<br>(WDRC17)    | DC1000M-SC~DC1040M-SC |                               |    |                    |                       |
|             | DRC105M-3 | ●         | 10.50                      | 10.99 |             | 99    | 51 | 45  | 33 | 48 |                       |                       | DC1050M-SC~DC1090M-SC |                               |    |                    |                       |
|             | DRC110M-3 | ●         | 11.00                      | 11.49 |             | 101   | 53 | 47  | 35 | 48 |                       |                       | DC1100M-SC~DC1140M-SC |                               |    |                    |                       |
|             | DRC115M-3 | ●         | 11.50                      | 11.99 |             | 103   | 55 | 49  | 36 | 48 |                       |                       | DC1150M-SC~DC1190M-SC |                               |    |                    |                       |
|             | DRC120M-3 | ●         | 12.00                      | 12.49 |             | 106   | 58 | 52  | 38 | 48 |                       | WDRC12<br>(WDRC17)    | DC1200M-SC~DC1240M-SC |                               |    |                    |                       |
|             | DRC125M-3 | ●         | 12.50                      | 12.99 |             | 108   | 60 | 54  | 39 | 48 |                       |                       | DC1250M-SC~DC1290M-SC |                               |    |                    |                       |
|             | DRC130M-3 | ●         | 13.00                      | 13.49 |             | 110   | 62 | 56  | 41 | 48 |                       |                       | DC1300M-SC~DC1340M-SC |                               |    |                    |                       |
|             | DRC135M-3 | ●         | 13.50                      | 13.99 |             | 112   | 64 | 58  | 42 | 48 |                       |                       | DC1350M-SC~DC1390M-SC |                               |    |                    |                       |
|             | DRC140M-3 | ●         | 14.00                      | 14.49 |             | 114   | 66 | 60  | 44 | 48 |                       | WDRC14<br>(WDRC17)    | DC1400M-SC~DC1440M-SC |                               |    |                    |                       |
|             | DRC145M-3 | ●         | 14.50                      | 14.99 |             | 116   | 68 | 62  | 45 | 48 |                       |                       | DC1450M-SC~DC1490M-SC |                               |    |                    |                       |
|             | SF20-     | DRC150M-3 | ●                          | 15.00 |             | 15.99 | 20 | 122 | 72 | 66 |                       |                       | 48                    | 50                            | 25 | WDRC14<br>(WDRC17) | DC1500M-SC~DC1580M-SC |
|             |           | DRC160M-3 | ●                          | 16.00 |             | 16.99 |    | 126 | 76 | 70 |                       |                       | 51                    | 50                            |    |                    | DC1600M-SC~DC1690M-SC |
| DRC170M-3   |           | ●         | 17.00                      | 17.99 | 131         | 81    |    | 75  | 54 | 50 | WDRC17                | DC1700M-SC~DC1790M-SC |                       |                               |    |                    |                       |
| SF25-       | DRC180M-3 | ●         | 18.00                      | 18.99 | 25          | 141   | 85 | 79  | 57 | 56 |                       | 32                    | WDRC17                | DC1800M-SC~DC1890M-SC         |    |                    |                       |
|             | DRC190M-3 | ●         | 19.00                      | 19.99 |             | 145   | 89 | 83  | 60 | 56 |                       |                       |                       | DC1900M-SC~DC1990M-SC         |    |                    |                       |
|             | DRC200M-3 | ●         | 20.00                      | 20.99 |             | 149   | 93 | 87  | 63 | 56 | DC2000M-SC~DC2099M-SC |                       |                       |                               |    |                    |                       |

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)