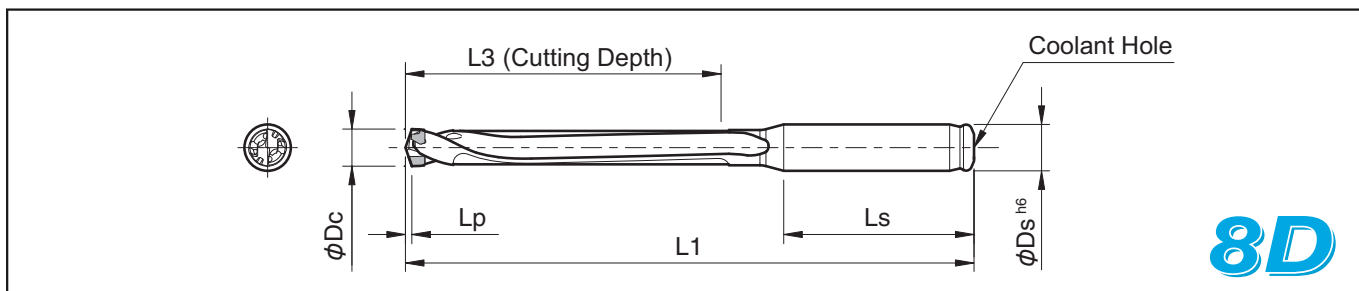


SS-DRC (Cutting Depth: 8×D)



• For Lp indicates distance from drill point to corner edge, see **K4~K6**

Toolholder Dimensions

Description		Std.	Dimension (mm)						Spare Parts	Applicable Inserts 🌀K4~K6	Applicable cham- fering Holder and Insert description	
			Applicable Insert Dia. ØDc		ØDs (h6)	L1	L3	Ls	Wrench 🌀 K9		Holder	Insert
			min.	max.								
SS10-	DRC080M-8	●	7.94	8.49	10	122.5	68	40	WDRC8 (WDRC17)	DC0794M-SC-DC0840M-SC	S20-CH10	CT08T2-45A
	DRC085M-8	●	8.50	8.99		127.0	72			DC0850M-SC-DC0890M-SC		
	DRC090M-8	●	9.00	9.49		131.5	76			DC0900M-SC-DC0940M-SC		
	DRC095M-8	●	9.50	9.99		137.0	80			DC0950M-SC-DC0990M-SC		
SS12-	DRC100M-8	●	10.00	10.49	12	146.5	84	45	WDRC10 (WDRC17)	DC1000M-SC-DC1040M-SC	S32-CH12	CT12T3-45A
	DRC105M-8	●	10.50	10.99		151.0	88			DC1050M-SC-DC1090M-SC		
	DRC110M-8	●	11.00	11.49		155.5	92			DC1100M-SC-DC1140M-SC		
	DRC115M-8	●	11.50	11.99		160.0	96			DC1150M-SC-DC1190M-SC		
SS14-	DRC120M-8	●	12.00	12.49	14	164.5	100	48	WDRC12 (WDRC17)	DC1200M-SC-DC1240M-SC	S32-CH14	
	DRC125M-8	●	12.50	12.99		169.0	104			DC1250M-SC-DC1290M-SC		
	DRC130M-8	●	13.00	13.49		173.5	108			DC1300M-SC-DC1340M-SC		
	DRC135M-8	●	13.50	13.99		179.0	112			DC1350M-SC-DC1390M-SC		
SS16-	DRC140M-8	●	14.00	14.49	16	186.5	116	49	WDRC14 (WDRC17)	DC1400M-SC-DC1440M-SC	S32-CH16	
	DRC145M-8	●	14.50	14.99		191.0	120			DC1450M-SC-DC1490M-SC		
	DRC150M-8	●	15.00	15.99		200.0	128			DC1500M-SC-DC1580M-SC		
SS18-	DRC160M-8	●	16.00	16.99	18	209.0	136	50	WDRC15 (WDRC17)	DC1600M-SC-DC1690M-SC	S32-CH18	
	DRC170M-8	●	17.00	17.99		219.0	144			DC1700M-SC-DC1790M-SC		
SS20-	DRC180M-8	●	18.00	18.99	20	230.0	152	51	WDRC17	DC1800M-SC-DC1890M-SC	-	-
	DRC190M-8	●	19.00	19.99		239.0	160			DC1900M-SC-DC1990M-SC	-	-
SS25-	DRC200M-8	●	20.00	20.99	25	254.0	168	57		DC2000M-SC-DC2099M-SC	-	-

Wrench

Shape	Description	Dimension (mm)			Remarks
		A	B	C	
	WDRC8	43	33	ø10.2	
	WDRC10			ø12.2	
	WDRC12			ø14.2	
	WDRC14			ø17.2	
	WDRC17	77	52	-	• WDRC17(Multiple type wrench) has four insert entry points. If using an insert ranging from DC1700M-SC to DC2099-SC, use the entry point printed as "ø17.00~ø20.99". • WDRC17 can be used instead of WDRC8-14 wrench.

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)