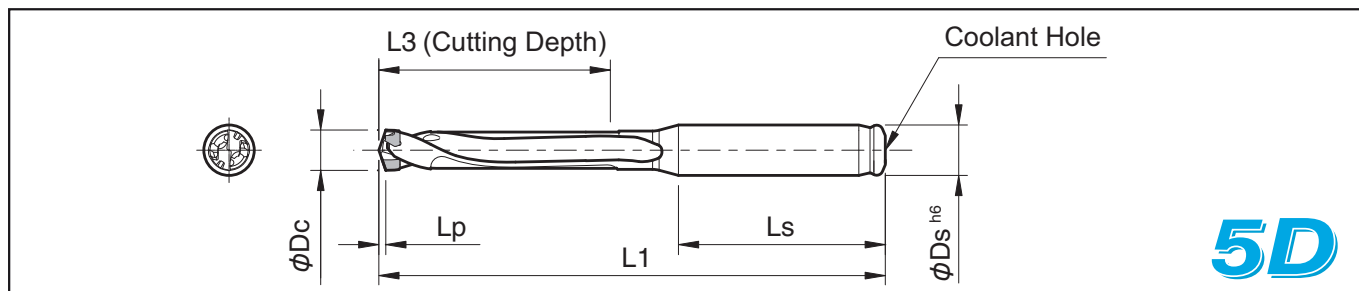


SS-DRC (Cutting Depth: 5×D)



• For Lp indicates distance from drill point to corner edge, see **K4-K6**

Toolholder Dimensions

Description		Std.	Dimension (mm)					Spare Parts	Applicable Inserts 🌀K4~K6	Applicable cham-fering Holder and Insert description		
			Applicable Insert Dia. øDc		øDs (h6)	L1	L3	Ls		Wrench 🌀K9	Holder	Insert
			min.	max.								
SS10-	DRC080M-5	●	7.94	8.49	10	97	42.5	40	WDRC8 (WDRC17)	DC0794M-SC-DC0840M-SC	S20-CH10	CT08T2-45A
	DRC085M-5	●	8.50	8.99		100	45.0			DC0850M-SC-DC0890M-SC		
	DRC090M-5	●	9.00	9.49		103	47.5			DC0900M-SC-DC0940M-SC		
	DRC095M-5	●	9.50	9.99		107	50.0			DC0950M-SC-DC0990M-SC		
SS12-	DRC100M-5	●	10.00	10.49	12	115	52.5	45	WDRC10 (WDRC17)	DC1000M-SC-DC1040M-SC	S32-CH12	CT12T3-45A
	DRC105M-5	●	10.50	10.99		118	55.0			DC1050M-SC-DC1090M-SC		
	DRC110M-5	●	11.00	11.49		121	57.5			DC1100M-SC-DC1140M-SC		
	DRC115M-5	●	11.50	11.99		124	60.0			DC1150M-SC-DC1190M-SC		
SS14-	DRC120M-5	●	12.00	12.49	14	127	62.5	48	WDRC12 (WDRC17)	DC1200M-SC-DC1240M-SC	S32-CH14	
	DRC125M-5	●	12.50	12.99		130	65.0			DC1250M-SC-DC1290M-SC		
	DRC130M-5	●	13.00	13.49		133	67.5			DC1300M-SC-DC1340M-SC		
	DRC135M-5	●	13.50	13.99		137	70.0			DC1350M-SC-DC1390M-SC		
SS16-	DRC140M-5	●	14.00	14.49	16	143	72.5	48	WDRC14 (WDRC17)	DC1400M-SC-DC1440M-SC	S32-CH16	
	DRC145M-5	●	14.50	14.99		146	75.0			DC1450M-SC-DC1490M-SC		
	DRC150M-5	●	15.00	15.99		152	80.0			DC1500M-SC-DC1580M-SC		
SS18-	DRC160M-5	●	16.00	16.99	18	158	85.0	49	WDRC16 (WDRC17)	DC1600M-SC-DC1690M-SC	S32-CH18	
	DRC170M-5	●	17.00	17.99		165	90.0			DC1700M-SC-DC1790M-SC		
SS20-	DRC180M-5	●	18.00	18.99	20	173	95.0	51	WDRC17	DC1800M-SC-DC1890M-SC	-	-
	DRC190M-5	●	19.00	19.99		179	100.0			DC1900M-SC-DC1990M-SC		
SS25-	DRC200M-5	●	20.00	20.99	25	191	105.0	57	WDRC18	DC2000M-SC-DC2099M-SC	-	-

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)