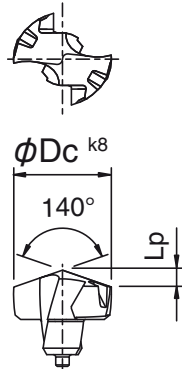


Insert		Description	Dimension (mm)		PVD Coated Carbide	Applicable Toolholder ⚙️K7~K9, K12~K14								
			øDc	Lp	PR0315									
  k8 tolerance <table border="1"><thead><tr><th>øDc</th><th>k8(mm)</th></tr></thead><tbody><tr><td>7.94 └ 10.00</td><td>+0.022 0</td></tr><tr><td>10.10 └ 18.00</td><td>+0.027 0</td></tr><tr><td>18.10 └ 20.99</td><td>+0.033 0</td></tr></tbody></table> k8 is the dimension tolerance of the insert. It is not the dimension tolerance of the cutting diameter.	øDc	k8(mm)	7.94 └ 10.00	+0.022 0	10.10 └ 18.00	+0.027 0	18.10 └ 20.99	+0.033 0	DC	1250M-SC	12.50	2.27	●	SS14-DRC125M-○ SF16-DRC125M-○
	øDc	k8(mm)												
	7.94 └ 10.00	+0.022 0												
	10.10 └ 18.00	+0.027 0												
	18.10 └ 20.99	+0.033 0												
	1260M-SC	12.60	2.29	●										
	1270M-SC	12.70	2.31	●										
	1280M-SC	12.80	2.33	●										
	1290M-SC	12.90	2.35	●										
	DC	1300M-SC	13.00	2.36	●	SS14-DRC130M-○ SF16-DRC130M-○								
	1310M-SC	13.10	2.38	●										
	1320M-SC	13.20	2.40	●										
	1330M-SC	13.30	2.42	●										
	1340M-SC	13.40	2.44	●										
	DC	1350M-SC	13.50	2.46	●	SS14-DRC135M-○ SF16-DRC135M-○								
	1360M-SC	13.60	2.47	●										
	1370M-SC	13.70	2.49	●										
	1380M-SC	13.80	2.51	●										
	1390M-SC	13.90	2.53	●										
	DC	1400M-SC	14.00	2.55	●	SS16-DRC140M-○ SF16-DRC140M-○								
	1410M-SC	14.10	2.56	●										
	1420M-SC	14.20	2.58	●										
	1430M-SC	14.30	2.60	●										
	1440M-SC	14.40	2.62	●										
	DC	1450M-SC	14.50	2.64	●	SS16-DRC145M-○ SF16-DRC145M-○								
	1460M-SC	14.60	2.66	●										
	1470M-SC	14.70	2.67	●										
	1480M-SC	14.80	2.69	●										
	1490M-SC	14.90	2.71	●										
	DC	1500M-SC	15.00	2.73	●	SS16-DRC150M-○ SF20-DRC150M-○								
	1510M-SC	15.10	2.75	●										
	1520M-SC	15.20	2.76	●										
	1530M-SC	15.30	2.78	●										
	1540M-SC	15.40	2.80	●										
	1550M-SC	15.50	2.82	●										
	1560M-SC	15.60	2.84	●										
	1570M-SC	15.70	2.86	●										
	1580M-SC	15.80	2.87	●										
	DC	1600M-SC	16.00	2.91	●	SS18-DRC160M-○ SF20-DRC160M-○								
	1610M-SC	16.10	2.93	●										
	1620M-SC	16.20	2.95	●										
	1630M-SC	16.30	2.96	●										
	1640M-SC	16.40	2.98	●										
	1650M-SC	16.50	3.00	●										
	1660M-SC	16.60	3.02	●										
	1670M-SC	16.70	3.04	●										
	1680M-SC	16.80	3.06	●										
	1690M-SC	16.90	3.07	●										
	DC	1700M-SC	17.00	3.09	●	SS18-DRC170M-○ SF20-DRC170M-○								
	1710M-SC	17.10	3.11	●										
1720M-SC	17.20	3.13	●											
1730M-SC	17.30	3.15	●											
1740M-SC	17.40	3.16	●											
1750M-SC	17.50	3.18	●											
1760M-SC	17.60	3.20	●											
1770M-SC	17.70	3.22	●											
1780M-SC	17.80	3.24	●											
1790M-SC	17.90	3.26	●											
DC	1800M-SC	18.00	3.27	●	SS20-DRC180M-○ SF25-DRC180M-○									
1810M-SC	18.10	3.29	●											
1820M-SC	18.20	3.31	●											
1830M-SC	18.30	3.33	●											
1840M-SC	18.40	3.35	●											
1850M-SC	18.50	3.36	●											
1860M-SC	18.60	3.38	●											
1870M-SC	18.70	3.40	●											
1880M-SC	18.80	3.42	●											
1890M-SC	18.90	3.44	●											

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

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DC Inserts are sold
in 1 piece boxes

K



Drilling

K5