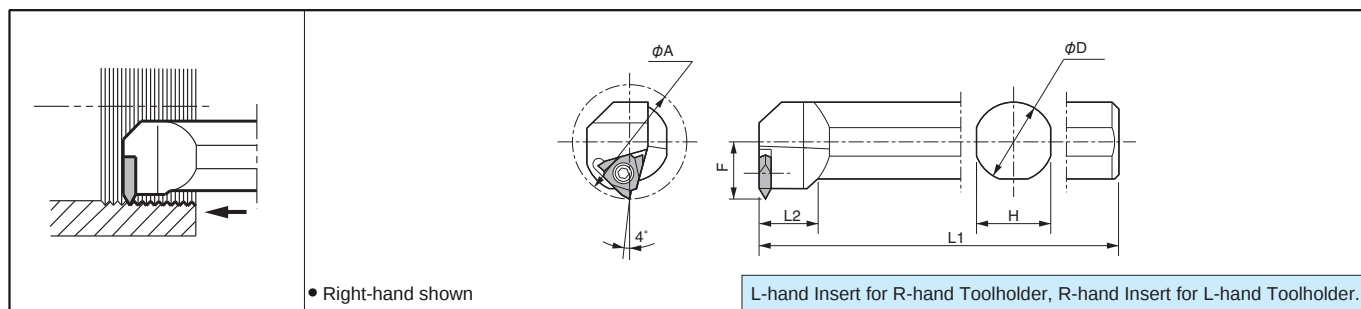


KITG

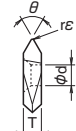


Toolholder Dimensions

Description	Std.		Min. Bore Dia.	Dimension (mm)					Spare Parts			
	R	L		φA	φD	H	L1	L2	F	Clamp Screw	Wrench	
KITG^{R/L} 3525T-16	●	●	35	25	23	220	18	17.5		SB-4TR	-	FT-15
4532T-22	●	●	45	32	30	250	20	22.5		-	GS-50	LW-3

• Max. available Pitch: KITG^{R/L}3525T-16...P2.5 or 10 TPI, KITG^{R/L}4532T-22...P3.0 or 8 TPI.

Applicable Inserts

Description				A	T	ød											Classification of usage				
TT32 ^{R/L}				9.525	3.18	4.4											● : 1st Choice				
TT43 ^{R/L}				12.70	4.76	5.5											○ : 2nd Choice				
Insert Right-hand Shown						Description	Applicable Thread	Pitch		Dimension (mm)		Angle (°)	Cermet	PVD Coated Carbide			Carbide	Applicable Toolholder	Ref. Page for Depth of Cut & No. of Passes		
								mm	TPI	rε	θ			TC60	PR930	PR1115				KW10	
Partial Profile				TT32 ^{R/L} 6000	M UN	0.5-2.5	-	0.0	60°		●	●	●		KITG ^{R/L}-16	J37 J38					
					6001	M UN	1.5-2.5	-									0.1				
				TT32 ^{R/L} 5501	G,PT W	-	28-11	0.1	55°		●	●	R	●							
					5502	G,PT W	-	16-18									0.2	●		●	R
				TT43 ^{R/L} 6001	M UN	1.5-3.0	14-11	0.1	60°		●	●	●	●							
					6002	M UN	3.0	16-10									0.2	●		●	●
				TT43 ^{R/L} 5501	G,PT W	-	28-11	0.1	55°		●	R	R	●							
					5502	G,PT W	-	24-8									0.2	●		R	R
					5503	G,PT W	-	11									0.3	●	R	R	
					5504	G,PT W	-	11-8									0.4	●			

Applicable Thread	M: Metric	R, Rc(PT), (BSPT): Tapered Pipe
	UN: Unified	W: Whitworth
	UNF: Unified Fine Thread	NPT: American National Pipe
	G (PF): Parallel Pipe	Tr: 30°Trapezoidal

For recommended cutting conditions, see page J29

