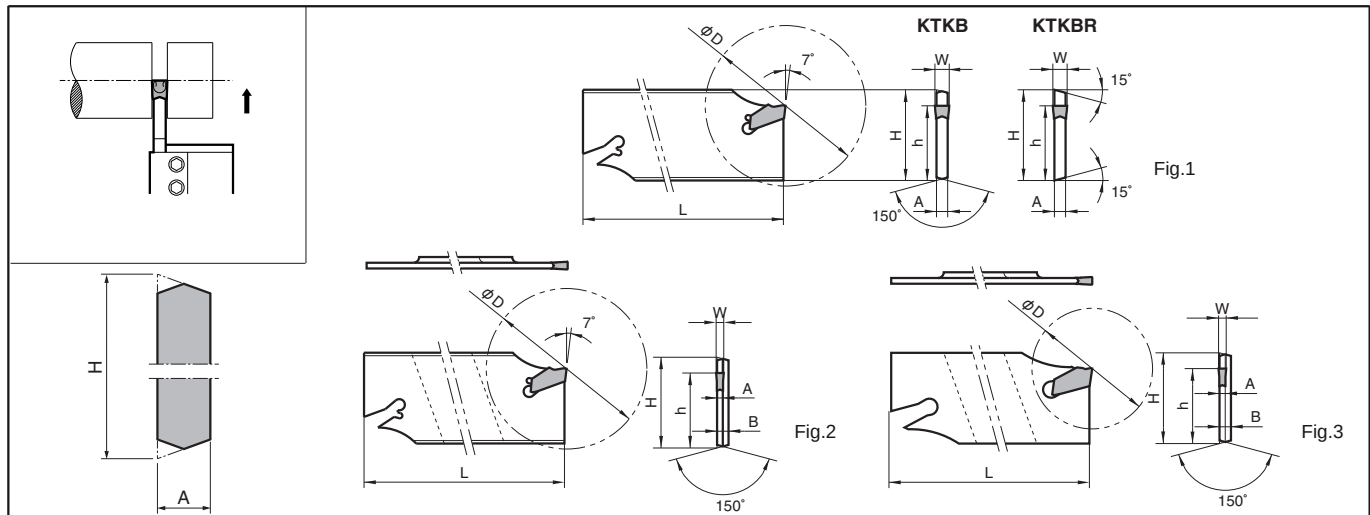


Cut-Off Blades

KTKB-S / KTKB-SS



Blade Dimensions

Description	Std.	Cutting Dia. ØDmax	Dimension (mm)						Width (mm)	Drawing	Applicable Inserts  H15				Applicable Block  H19
			H	h	B	L	A	W							
KTKB 19-1SS	●	32	19	15.7	2.4	86	1.2	1.6	Fig.3	TKN1.6	TKN1.6-P	TK ^R / _L 1.6	TK ^R / _L 1.6-P	KTKTB 16-19 20-19	
KTKB 26-1SS	●	35	26	21.4	2.4	110	1.2	1.6	Fig.3	TKN1.6	TKN1.6-P	TK ^R / _L 1.6	TK ^R / _L 1.6-P	KTKTB 16-26 20-26	
KTKB 32-1SS	●	35	32	25	2.4	150	1.2	1.6	Fig.3	TKN1.6	TKN1.6-P	TK ^R / _L 1.6	TK ^R / _L 1.6-P	KTKTB 20-32 25-32 KTKTBF 25-32 32-32	
KTKB 19-2S	●	40	19	15.7	-	86	1.8	2.2 2.4	Fig.1	TKN2 TKN2.4	TKN2-P	TK ^R / _L 2 TK ^R / _L 2.4	TK ^R / _L 2-P	KTKTB 16-19 20-19	
KTKB 26-2S	●	50	26	21.4	-	110	1.8	2.2 2.4		TKN2 TKN2.4	TKN2-P	TK ^R / _L 2 TK ^R / _L 2.4	TK ^R / _L 2-P	KTKTB 16-26 20-26	
26-3S	●	75					2.6	3.1		TKN3	TKN3-P	TK ^R / _L 3	TK ^R / _L 3-P		
26-4S	●	80					3.4	4.1		TKN4	-	TK ^R / _L 4	-		
26-5S	●	80					4.2	4.8 5.1		TKN4.8 TKN5	-	TK ^R / _L 5	-		
KTKB 32-2S	●	50	32	25	2.6	150	1.8	2.2 2.4	Fig.2	TKN2 TKN2.4	TKN2-P	TK ^R / _L 2 TK ^R / _L 2.4	TK ^R / _L 2-P	KTKTB 20-32 25-32 KTKTBF 25-32 32-32	
32-3S	●	100					2.6	3.1		TKN3	TKN3-P	TK ^R / _L 3	TK ^R / _L 3-P		
32-4S	●	100			-		4.1	4.8 5.1	TKN4 TKN5	-	TK ^R / _L 4	-			
32-5S	●	120													
32-6S	●	120													
KTKB^R/32-8S	●	120	32	25	-	150	6.8	8.0	Fig.1	TKN8	-	-	-		
32-9S	R	120					8.0	9.6		TKN9	-	-	-		

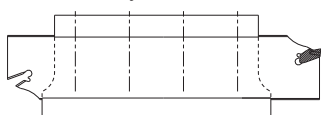
Note) 1. Suffix "-SS" means silver coating.

2. Releasing wrench is "LTK-5".

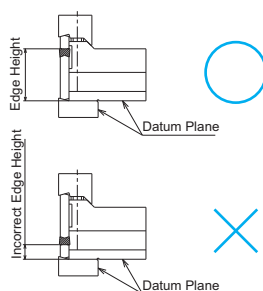
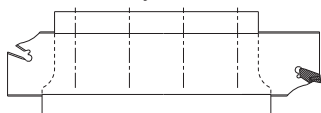
* Dimension H shows virtual apex distance.

How to install toolblock and blade.

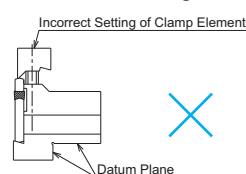
Correct way



Incorrect way



Incorrect Setting of Clamp Element



If the clamp element is mounted backward, a large gap will occur between the clamp and the toolblock, and the blade may come off during cutting. Be careful when installing the clamp for safety.

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)