для заказа - kyocera@kyocera-tools.ru

Turning Indexable Inserts

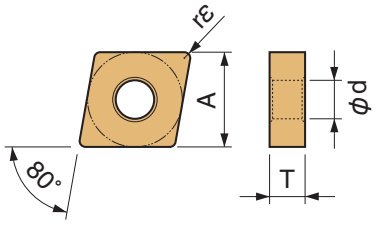
80°Diamond • Negative with Hole

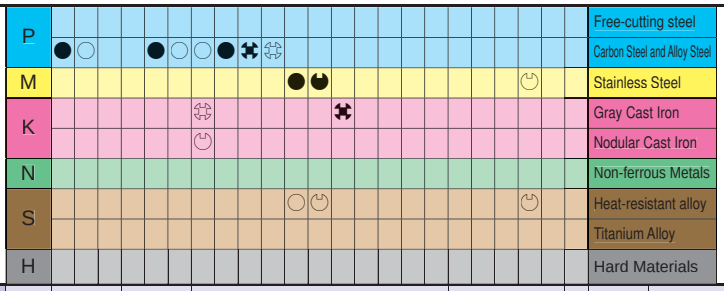
(mm)

Description	A	T	ød
CN_0903_	9.525	3.18	3.81
CN_1204_	12.70	4.76	5.16

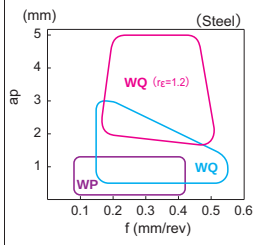
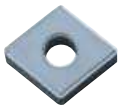
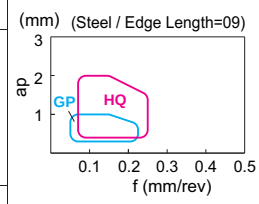
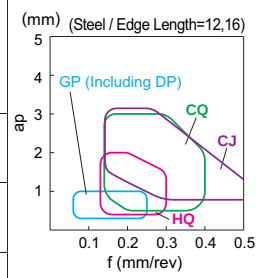
(mm)

Description	A	T	ød
CN_1204_	12.70	4.76	5.16
CN_1606_	15.875	6.35	6.35
CN_1906_	19.05	6.35	7.94





Classification of usage
✖: Interruption / 1st Choice
✱: Interruption / 2nd Choice
●: Light Interruption / 1st Choice
◔: Light Interruption / 2nd Choice
●: Continuous / 1st Choice
○: Continuous / 2nd Choice
(In case hardness is under 45HRC)

Insert	Description	Dim. (mm) rε	Cermet TN6010	Cermet TN6020	Cermet TN60	PVD Cermet PV7005	PVD Cermet PV7010	PVD Cermet PV7020	CVD Coated Carbide CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4010	CA4115	CA4120	CA4505	CA4515	PVD Coated Carbide PR930	PR1005	PR1025	PR1125	Carbide KW10	Ref. Page for Toolholder	Applicable Chipbreaker Range
Finishing	With Wiper Edge	CNMG 120404WP CNMG 120408WP	0.4 0.8		●		●	●	●	●	●															
Finishing-Medium	With Wiper Edge	CNMG 120404WQ CNMG 120408WQ CNMG 120412WQ	0.4 0.8 1.2		● ●		● ●	● ●	● ●	● ●	● ●				●		○ ○	○ ○							D8 F42 F66	
Finishing		CNGG 120404DP CNGG 120408DP	0.4 0.8		●																					
Finishing		CNMG 090404GP CNMG 090408GP	0.4 0.8		●					●	●														D8 F66	
		CNMG 120402GP CNMG 120404GP CNMG 120408GP	0.2 0.4 0.8	●	● ● ●		● ● ●	● ● ●	● ● ●	● ● ●	● ● ●														D8 F42 F66	
Finishing-Medium		CNGG 120408HQ CNGG 120412HQ	0.8 1.2							● ●	● ●														D8 F66	
		CNMG 090304HQ CNMG 090308HQ	0.4 0.8		●																				-	
		CNMG 090404HQ CNMG 090408HQ	0.4 0.8		●					●	●														D8 F66	
		CNMG 120404HQ CNMG 120408HQ CNMG 120412HQ	0.4 0.8 1.2	● ● ●	● ● ●		● ● ●	● ● ●	● ● ●	● ● ●	● ● ●	● ● ●	● ● ●	● ● ●									● ● ●		D8 F42 F66	
Finishing-Medium / Up Facing		CNMG 120404CQ CNMG 120408CQ CNMG 120412CQ	0.4 0.8 1.2	● ● ●	● ● ●		● ● ●	● ● ●	● ● ●	● ● ●	● ● ●	● ● ●														
		CNMG 160608CQ CNMG 160612CQ	0.8 1.2							● ●	● ●														D8	
		CNMG 120408CJ CNMG 120412CJ	0.8 1.2						● ●	● ●	● ●	● ●													D8 F42 F66	
		CNMG 160612CJ CNMG 160616CJ	1.2 1.6						● ●	● ●	● ●	● ●													D8	
Finishing-Medium		CNMP 120404TK CNMP 120408TK	0.4 0.8		●			●		●	●								●						D8 F42 F66	

For grades { TN30 PV30 PV60 PV90 PR905 PR915 } , See Page B40

Inserts are sold in 10 piece boxes.

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

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