

(mm)

P	Carbon Steel / Alloy Steel						Classification of usage
M	Stainless Steel						
K	Cast Iron						
N	Non-ferrous Metals						
S	Titanium Alloy						
H	Hard materials (under 40HRC) Hard materials (over 40HRC)						

● : Continuous-Light Interruption / 1st Choice
 ○ : Continuous-Light Interruption / 2nd Choice
 ● : Continuous / 1st Choice
 ○ : Continuous / 2nd Choice

G Grooving

For recommended cutting conditions, see page **G75**

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