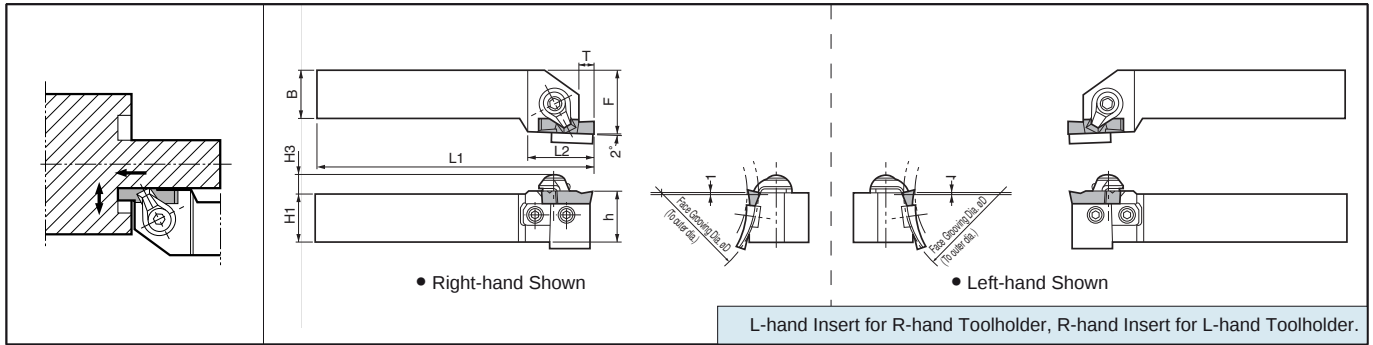


Face Grooving Toolholders [GVF Insert]

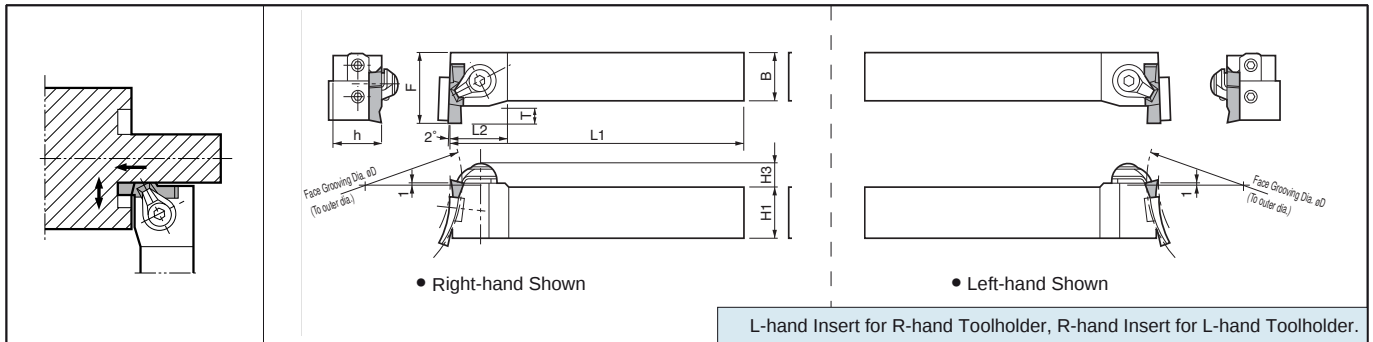
GFVS

This toolholder can machine various face grooving diameters by replacing the Blade.



GFVT

This toolholder can machine various face grooving diameters by replacing the Blade.



Selection of Toolholder & Insert

GFVS type				GFVT type			
Toolholder	R-hand	Insert	L-hand	Toolholder	R-hand	Insert	L-hand

Combination of Base-Holder & Blade

Base-Holder (Stamped below)	Std. R L	Blade Description	Toolholder (Integrated Tool)	Example of installation (GFVS)	How to refer to the face grooving toolholder and blade
GFVS ^{R/L} 2020K-HB GFVT ^{R/L} 2020K-HB	● ●	SF ^{R/L} -351B -352B -501B -502B -701B -702B	GFVS ^{R/L} 2020K -351B GFVT ^{R/L} 2020K -352B -501B -502B -701B -702B		Q: Though "GFVSR2525M-HC" is marked on the face grooving holder, the size of cutting dia. is unknown. How could it be found out? A: Take off the blade. Description of the blade is listed on the back of the blade. Using the description, check the description of the holder in the catalog. If "SFR-1001C" is integrated to "GFVSR2525M-HC", the description of the holder is "GVFSR2525M-1001C".
GFVS ^{R/L} 2525M-HB GFVT ^{R/L} 2525M-HB	● ●	SF ^{R/L} -351B -352B -501B -502B -701B -702B	GFVS ^{R/L} 2525M -351B GFVT ^{R/L} 2525M -352B -501B -502B -701B -702B		
GFVS ^{R/L} 2525M-HC GFVT ^{R/L} 2525M-HC	● ●	SF ^{R/L} -501C -502C -701C -702C -1001C -1002C -1501C -1502C	GFVS ^{R/L} 2525M -501C GFVT ^{R/L} 2525M -502C -701C -702C -1001C -1002C -1501C -1502C		

- R-hand Blade for R-hand Toolholder, L-hand Blade for L-hand Toolholder.
- Installation of GFVT type is also pursuing example of installation of GFVS type.