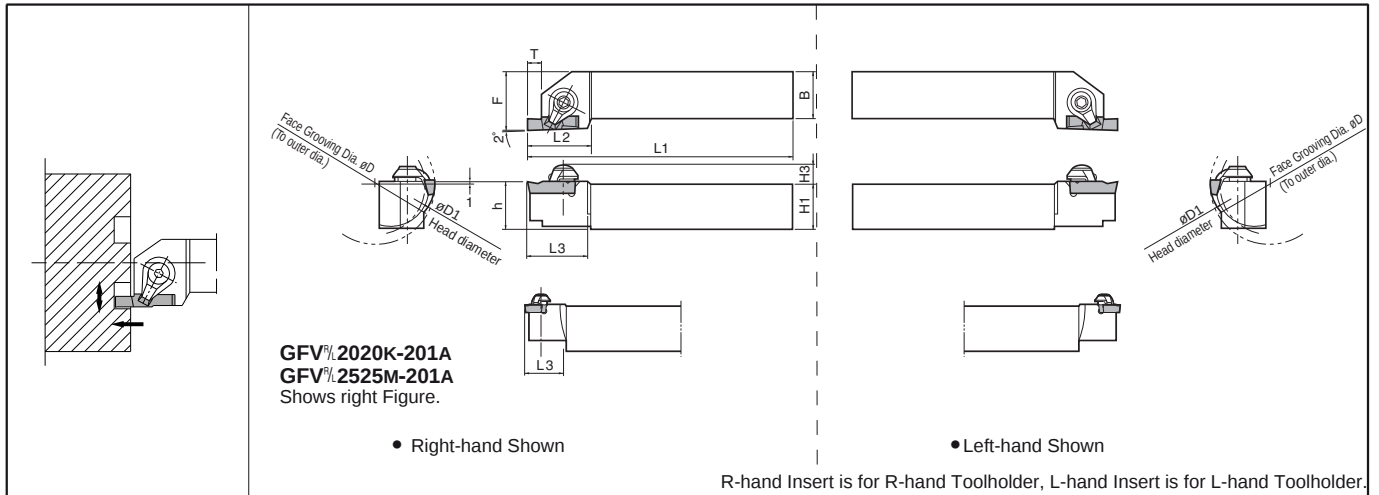


Face Grooving Toolholders [GVF Insert]

GVF



Toolholder Dimensions

Description	Std.	Dimension (mm)												Face Grooving Dia. øD		Spare Parts			Applicable Inserts G65
														MIN.	MAX.	Clamp Set		Wrench	
		R	L	H1	h	H3	B	L1	L2	L3	F	T	øD1						
GVF^{R/L} 2020K-201A	●	●	20	21	6.5	20	125	20	19	25	2.2	40	20	∞		CPS-5V	-	FT-15	GVF ^{R/L} 200A-340A
GVF^{R/L} 2525M-201A	●	●	25	26		25	150	23	22	32			(12)						GVF ^{R/L} 100AR-150AR
GVF^{R/L} 2020K-351B	●	●	20	21		20	125	28	26	25	4.6	35	35	50					GVF ^{R/L} 250B-350B
GVF^{R/L} 2525M-351B	●	●	25	26		25	150	30	28	32			(25)						GVF ^{R/L} 150BR
GVF^{R/L} 2020K-352B	●	●	20	21		20	125	28	26	25	5.1								GVF ^{R/L} 400B-490B
GVF^{R/L} 2525M-352B	●	●	25	26		25	150	30	28	32									GVF ^{R/L} 200BR
GVF^{R/L} 2020K-501B	●	●	20	21	8.0	20	125	28	26	25	4.6	50	50	70			CPS-6V	LW-3	GVF ^{R/L} 250B-350B
GVF^{R/L} 2525M-501B	●	●	25	26		25	150	30	28	32			(25)						GVF ^{R/L} 150BR
GVF^{R/L} 2020K-502B	●	●	20	21		20	125	28	26	25	5.1								GVF ^{R/L} 250B-350B
GVF^{R/L} 2525M-502B	●	●	25	26		25	150	30	28	32			(25)						GVF ^{R/L} 400B-490B
GVF^{R/L} 2020K-701B	●	●	20	21		20	125	28	26	25	4.6	70	70	100					GVF ^{R/L} 200BR
GVF^{R/L} 2525M-701B	●	●	25	26		25	150	30	28	32									GVF ^{R/L} 250B-350B
GVF^{R/L} 2020K-702B	●	●	20	21		20	125	28	26	25	5.1		(25)						GVF ^{R/L} 150BR
GVF^{R/L} 2525M-702B	●	●	25	26		25	150	30	28	32									GVF ^{R/L} 400B-490B
GVF^{R/L} 2525M-501C	●	●									6.6	50	50	70					GVF ^{R/L} 200BR
GVF^{R/L} 2525M-502C	●	●									8.1	(25)	(∞)						GVF ^{R/L} 350C-450C
GVF^{R/L} 2525M-701C	●	●								33	6.6	70	100						GVF ^{R/L} 500C-600C
GVF^{R/L} 2525M-702C	●	●									8.1	(25)	(∞)						GVF ^{R/L} 350C-450C
GVF^{R/L} 2525M-1001C	●	●	25	26	9.5	25	150	35		32	6.6	100	100	150			CPS-8V	LW-4	GVF ^{R/L} 500C-600C
GVF^{R/L} 2525M-1002C	●	●								35	8.1	(25)	(∞)						GVF ^{R/L} 350C-450C
GVF^{R/L} 2525M-1501C	●	●									6.6	150	150	250					GVF ^{R/L} 500C-600C
GVF^{R/L} 2525M-1502C	●	●									8.1	(25)	(∞)						GVF ^{R/L} 350C-450C

Note1. Dimension T shows available grooving depth.

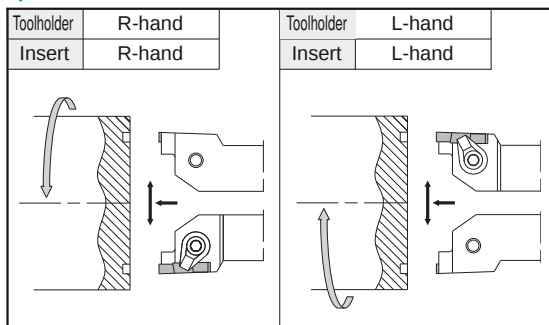
2. øD1 shows toolholder head diameter to L3.

3. The value () of Face Grooving Dia. (øD Max) is the maximum outer diameter value after the initial groove between MIN-MAX. (It is possible to widen the groove to infinity ∞).

The value () of Face Grooving Dia. (øD Min) is the minimum diameter of the boss which remains in the center when widening the groove width to a smaller value after the initial groove between MIN-MAX.

4. Standard toolholders are designed with the edge position 1.0mm above the center. When using non-standard Toolholders, set the Edge position 1.0mm above the center.

Selection of Toolholder & Insert



● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)