

Applicable Inserts										Classification of usage															
Description (mm)				P Carbon Steel / Alloy Steel		M Stainless Steel		K Cast Iron		N Non-ferrous Metals		S Titanium Alloy		H Hard materials (under 40HRC)		H Hard materials (over 40HRC)		● : Continuous-Light Interruption / 1st Choice		☺ : Continuous-Light Interruption / 2nd Choice		● : Continuous / 1st Choice		○ : Continuous / 2nd Choice	
Description				A		L		H																	
GVF ^R /L ...-100AA				4.3		12		4.5																	
...-200AA																									
...-300AA																									
Insert				Description		(Previous Description)		Dimension (mm)			Cermet			PVD Coated Carbide	Carbide	PCD	Applicable Toolholder		Ref. Page for Toolholder						
								W	B	re	TN90	TC40	TC60	PR630	PR930	KW10					KPD001	KPD010			
R-hand shown																									
				GVF ^R /L 100-005AA		GVF ^R /L 100AA		1.00	2.2	0.05				●	○			GFVS ^R /L....-08AA		G58					
				200-005AA		200AA		2.00						●	○			GFVT ^R /L....-08AA							
				300-005AA		300AA		3.00						●	○										

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