

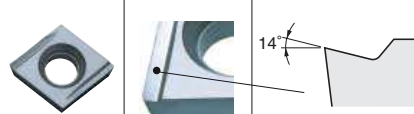
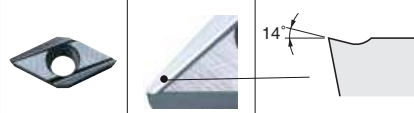
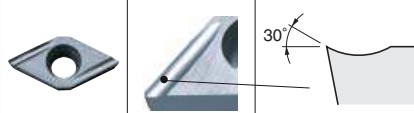


# Steel

## 2 Ground Chipbreaker

Cutting Range	Name	Design	Advantages
Finishing	Lead (Without Symbol)		Good chip control at finishing to light cutting with low cutting force.
Finishing	F		Good chip control at finishing to light cutting with low cutting force.
Medium	Y		Sharp cutting performance and good surface finish.

Cutting Range	Name	Design	Advantages
Low Feed	J		Slant chip-breaker width and chip control at various ap. Suitable for automatic lathes.
Low Feed	U		Good chip control at low feed rate and varied ap with low cutting force.

### ● Applicable Chipbreaker Range

