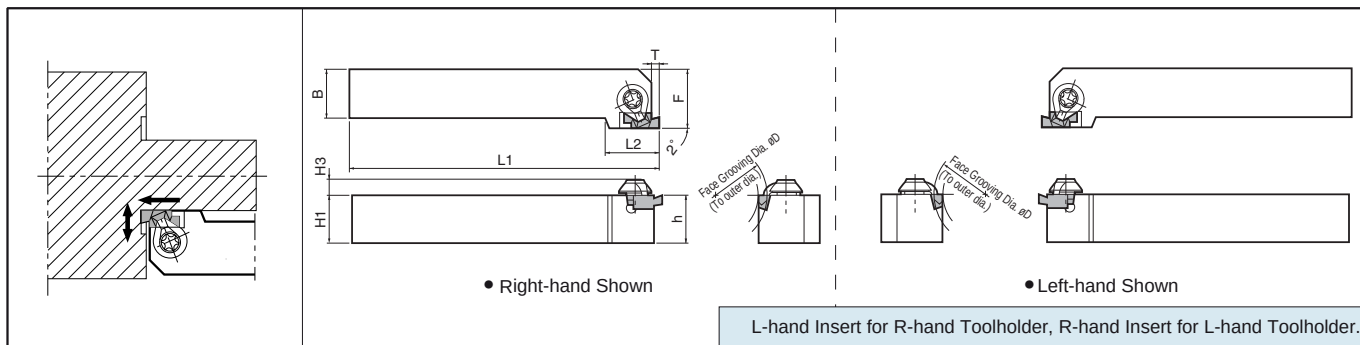
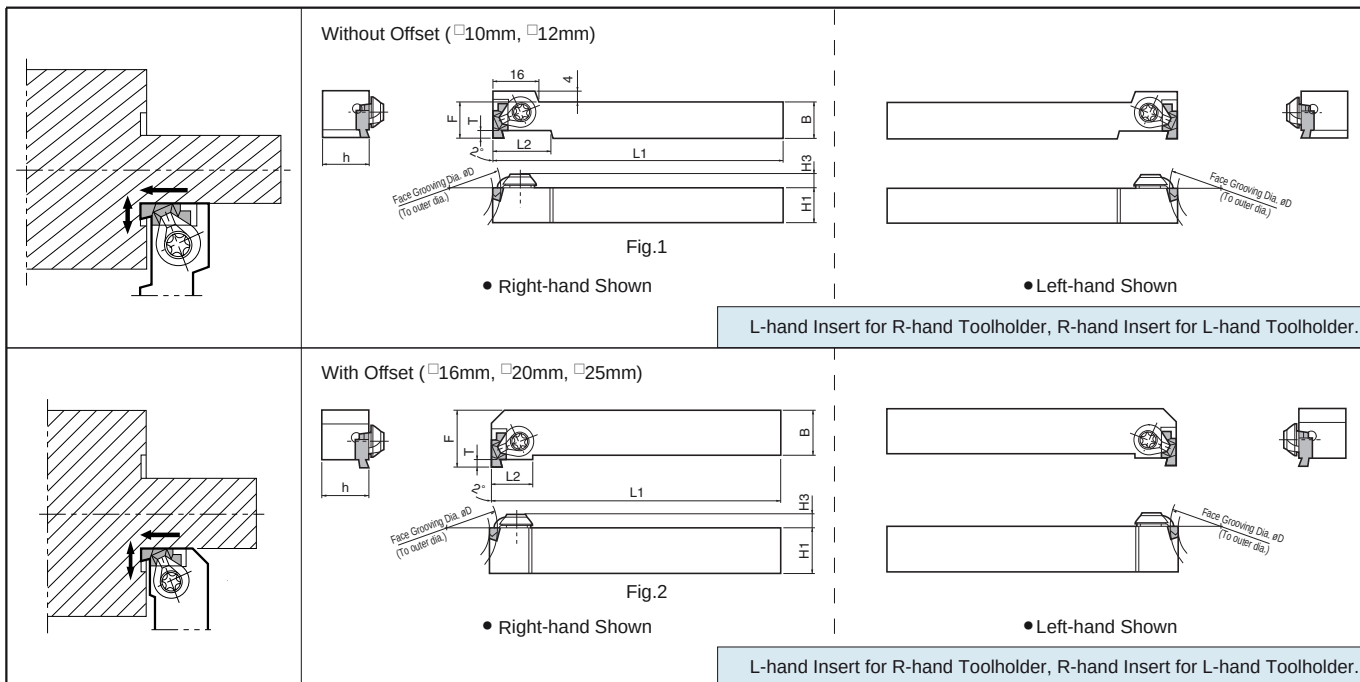


Small Diameter Face Grooving Toolholders [GVF-AA Insert]

GFVS-AA



GFVT-AA



Toolholder Dimensions

Description	Std.		Dimension (mm)								Face Grooving Dia. øD		Drawing	Spare Parts		Applicable Inserts G59
														Clamp Set	Wrench	
	R	L	H1	h	H3	B	L1	L2	F	T	MIN.	MAX.				
GFVS ^{R/L}	1010F-08AA		●	●	10	10	10	80	15				-	CPS-5V	FT-15	GVF ^R 100-005AA GVF ^R 300-005AA
	1212H-08AA		●	●	12	12	12	100	16							
	1616H-08AA		●	●	16	16	5.5	16	100	18	20	2.2				
	2020K-08AA		●	●	20	20		20	125	25						
	2525M-08AA		●	●	25	25		25	150	32						
GFVT ^{R/L}	1010F-08AA		●	●	10	10	10	80	10				Fig.1 Fig.2	CPS-5V	FT-15	GVF ^R 100-005AA GVF ^R 300-005AA
	1212H-08AA		●	●	12	12		12	100	20	12					
	1616H-08AA		●	●	16	16	5.5	16	100	20	2.2					
	2020K-08AA		●	●	20	20		20	125	14	25					
	2525M-08AA		●	●	25	25		25	150	32						

Note 1: Dimension T shows available grooving depth.

2. The value () of Face Grooving External Dia. (øD Max) is the maximum outer diameter value after the initial groove between MIN~MAX. (It is possible to widen the groove to infinity ∞).

The value () of Face Grooving External Dia. (øD Min) is the minimum diameter of the boss which remains in the center when widening the groove width to a smaller value after the initial groove between MIN~MAX.