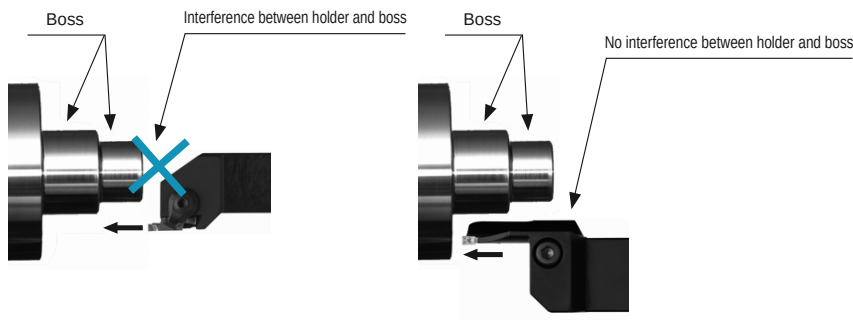


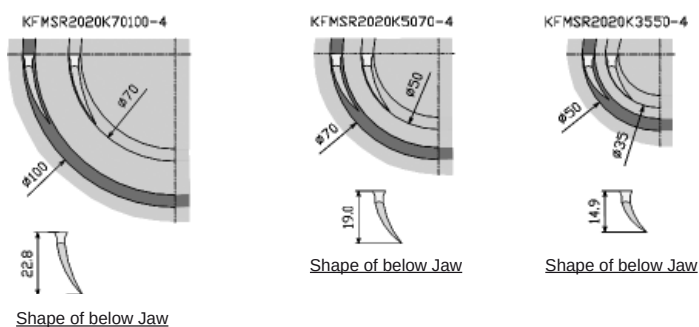
Summary

Caution for Face Grooving

1) For face grooving, holder description to be selected is different depending on with or without boss



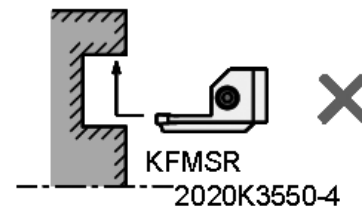
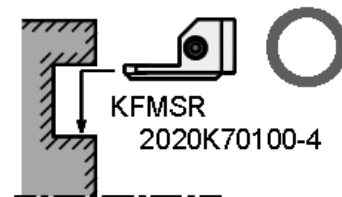
2) Selection of Face Grooving Toolholder



For holders which can machine a face groove of the same dimension, the holders with larger cutting dia. have longer dimension of below jaw and higher holder rigidity.

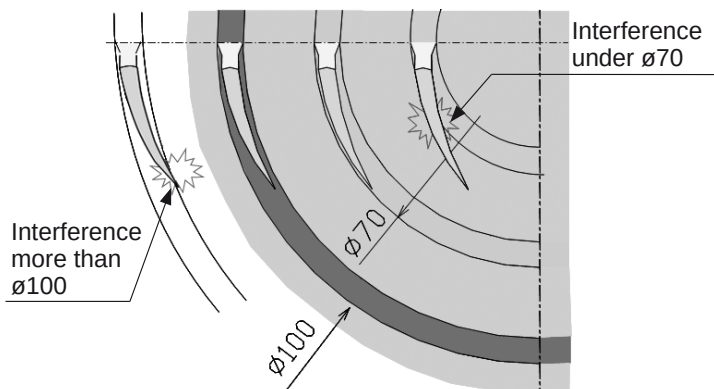


Widening groove (traversing) should be performed from outer to inner



3) Interference of Face Grooving Toolholder

e.g.) KFMSR2525M70100-4



- Usage example of face grooving toolholder.

When face grooving, KFMSR2525M70100-4 should be between $\varnothing 70 \sim \varnothing 100$ for groove outer diameter at first. If it is machined for $\varnothing 100$ and over or $\varnothing 70$ and below at first, the jaw of holder interferes with the workpiece.