

● Toolholder Dimensions

Description		Std.		Min. Cutting Dia.	Dimension (mm)							Drawing	Spare Parts				
													Clamp Set		Wrench	Wrench	
		R	L		øA	øD	H	L1	L2	F	T						
GIV ^{R/L}	1216-1SS	●	●	12	16	15	150	20	6.0	2.2		Fig.1	CPS-4V	-	FT-10	-	
	1420-1S	●	●	14	20	19	150	24	7.0	2.2		Fig.1	CPS-5F	-	FT-15	-	
	1620-1A	●	●	16	20	19	160	28	8.0	2.2		Fig.2	CPS-5V	-	FT-15	-	
	2025-1B	●	●	20	25	23	180	35	10.0	Note2) 2.8	Fig.2	CPS-5V	-	FT-15	-		
	2025-2B	●	●							Note2) 3.2							
	2532-1C	●	●	25	32	30	200	43	12.5	Note3) 4.5	Fig.2	-	CPS-6V	-	LW-3		
	3232-1C	●	●	32			220	52	16.0		Fig.3						
	4032-1C	●	●	40			250	43	21.0		Fig.3						
	2532-2C	●	●	25	32	30	200	43	12.5	Note4) 5.5	Fig.2						Fig.3
	3232-2C	●	●	32			220	52	16.0								
4032-2C	●	●	40	250			43	22.2									
GIV ^{R/L}	1412-1SE	●	●	14	12	11.4	150	18	7.7	1.7		Fig.1	CPS-5F	-	FT-15	-	
	1612-1AE	●	●	16	12	11.4	150	19	8.2	2.2		Fig.2	CPS-5V	-	FT-15	-	
	2016-1BE	●	●	20	16	15.2	180	20	11.2	Note1) 2.8	Fig.2	CPS-5V	-	FT-15	-		
	2016-2BE	●	●					19	11.7	Note5) 3.2							
	2520-1CE	●	●	25	20	19	200	25	14.5	Note6) 4.5	Fig.2	-	CPS-6V	-	LW-3		
	3225-1CE	●	●	32	25	24	220	24	17.5	Note7) 4.5							
	4032-1CE	●	●	40	32	31	240	29	21.0	Note7) 4.5							
	2720-2CE	●	●	27	20	19	200	25	16.2	Note4) 5.5							
	3225-2CE	●	●	32	25	24	220	24	18.7								
4032-2CE	●	●	40	32	31	240	29	22.2									
GIV ^{R/L}	1616-1AW	●	●	16	16	15	175	48	10.6	2.2		-	CPS-5V	-	FT-15	-	
	2020-1BW	●	●	20	20	19	220	60	14.6	Note1) 2.8	-	CPS-5V	-	FT-15	-		
	2020-2BW	●	●							Note2) 3.2							
	2525-1CW	●	●	25	25	24	260	70	19.1	Note3) 4.5	-	-	CPS-6V	-	LW-3		
2525-2CW	●	●	Note4) 5.5														

• Dimension T shows available grooving depth

Note 1: GIV^{R/L}200B~250B Insert is available up to a Groove Depth 3.2mm.

Note 2: GIV^{R/L}300B~400B Insert is available up to a Groove Depth 4.2mm.

Note 3: GIV^{R/L}340C Insert is available up to a Groove Depth 5.5mm

Note 4: GIV^{R/L}430C~500C Insert is available up to a Groove Depth 6.3mm

Note 5: GIV^{R/L}300B~400B Insert is available up to a Groove Depth 3.8mm. (When using GIV^{R/L}2016-2BE)

Note 6: GIV^{R/L}340C Insert is available up to a Groove Depth 4.7mm. (When using GIV^{R/L}2520-1CE)

Note 7: GIV^{R/L}340C Insert is available up to a Groove Depth 5.3mm. (When using GIV^{R/L}3225-1CE, GIV^{R/L}4032-1CE)