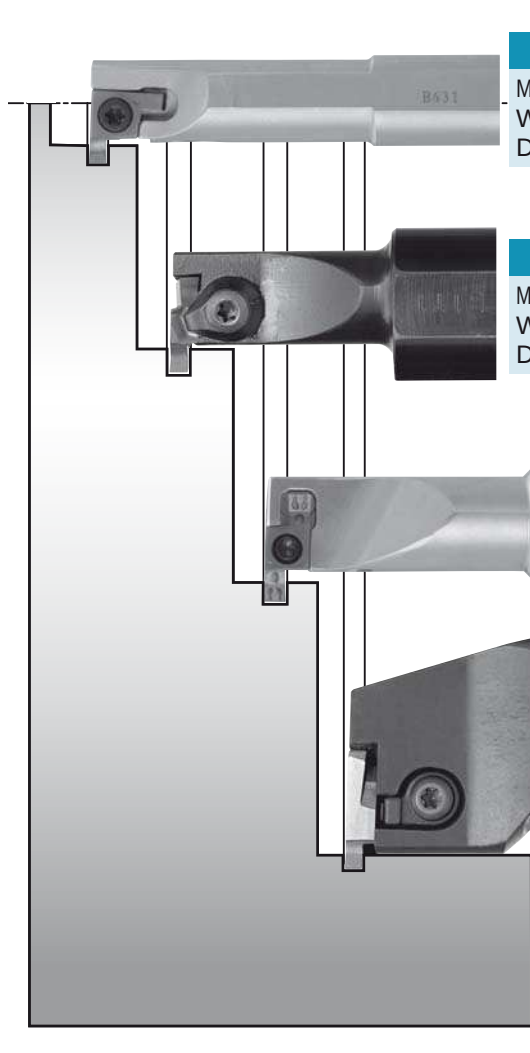


Summary of Internal Grooving

Internal Grooving $\varnothing 8\sim$

G

Grooving



SIGE
Min.Cutting Dia.: $\varnothing 8\sim 12$
Width: 1.0~3.0
Depth: 1.5~2.2
→G36

GIV
Min.Cutting Dia.: $\varnothing 12\sim 40$
Width: 1.0~5.0
Depth: 1.7~5.5
→G40

SIGE
Min.Cutting Dia.: $\varnothing 14\sim 40$
Width: 1.0~5.0
Depth: 2.5~6.5
→G36

KIGBA
Min.Cutting Dia.: $\varnothing 35\sim 40$
Width: 0.5~4.8
Depth: 1.0~2.8
→G43

Shallow Grooving

KITG
Min.Cutting Dia.: $\varnothing 35\sim 40$
Width: 0.75~4.5
Depth: 2.0~2.5
→G44

2-Edge
Ground Chipbreaker

2-Edge
Ground Chipbreaker Full-R

1-Edge
Ground Chipbreaker

2-Edge
Ground Chipbreaker

2-Edge
Ground Chipbreaker Full-R

2-Edge
Molded Chipbreaker

2-Edge
Ground Chipbreaker

2-Edge
Ground Chipbreaker Full-R

Ground Chipbreaker

Ground Chipbreaker Full-R

MY Chipbreaker

Ground Chipbreaker

* KITG type will be switched to KIGBA type.

Deep Grooving

KGIA
Min.Cutting Dia.: $\varnothing 32\sim 66$
Width: 3.0~5.0
Depth: 12~15
→G48

Molded Chipbreaker

KIGH
Min.Cutting Dia.: $\varnothing 45\sim 65$
Width: 4.0~8.0
Depth: 12
→G45

Ground Chipbreaker

Molded Chipbreaker