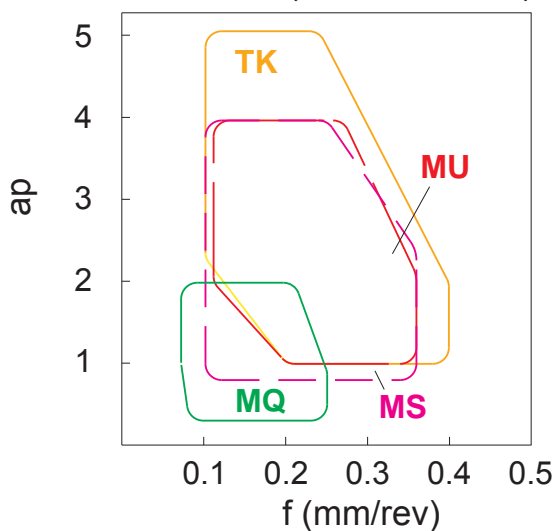


Stainless Steel

Cutting Range	Name	Design	Advantages
Finishing	MQ		Large rake angle and circular edge line. Low cutting force and good chip control.
Medium-Roughing	MS		Superior cutting edge sharpness and strength achieved by a positive land. Extra strength of cutting edge inhibits damage from wall shouldering.
Medium-Roughing	MU		Large rake angle reduces cutting force. Less burring achieved by diminishing damage from notching.
Medium-Roughing	TK		Smooth chipbreaker geometry improves chip flow with less adhesion. Large curled chips.

● Applicable Chipbreaker Range

(mm) (Stainless steel)



Cutting Range	Name	Design	Advantages
Finishing	GU		Sharp cutting performance and low cutting force due to 3-D rake angle. Applicable to small shaft machining.
Medium-Roughing	HU		Sharp cutting performance and strong edge due to 3-D rake angle. Applicable to small shaft machining.
Medium-Roughing	ST		Less cutting force due to large rake angle. Less notching by special design.

● Applicable Chipbreaker Range

(mm) (Stainless steel)

