

# Chipbreaker Selection (Negative Insert)

## Low Carbon Steel / Sticky Material

B



Insert (Turning)

Cutting Range	Name	Design	Advantages	Cutting Range	Name	Design	Advantages
Finishing	XP		Consistent chip breaking performance when machining sticky materials.	Medium	XQ		Consistent chip breaking at medium cutting due to moderate rake face and special design.
	XP-T		Tough edge type of XP chipbreaker for finishing. Recommended for interrupted cutting and unstable finishing machining.		Roughing	XS	

● Applicable Chipbreaker Range

