

Sleeves for Boring Bars

List of toolholders and applicable sleeves and joints

Toolholder	Applicable Coolant Sleeve	Applicable Coolant Joint	Toolholder	Applicable Coolant Sleeve	Applicable Coolant Joint
A08-	SHC0840-70 / SHC0850-95	SJS-5	K10- -H	SHC1040-70 / SHC1050-95	-
A10-	SHC1040-70 / SHC1050-95		K12- -H	SHC1240-70 / SHC1250-95	-
A12-	SHC1240-70 / SHC1250-95		K16- -H	SHC1640-70 / SHC1650-95	-
A16-	SHC1640-70 / SHC1650-95	SJS-8	K20- -H	SHC2040-70 / SHC2050-95	-
A20-	SHC2040-70 / SHC2050-95		K25- -H	SHC2540-70 / SHC2550-95	-
A25-	SHC2540-70 / SHC2550-95				
E08-	SHC0840-70 / SHC0850-95	SJS-5			
E10-	SHC1040-70 / SHC1050-95				
E12-	SHC1240-70 / SHC1250-95				
E16-	SHC1640-70 / SHC1650-95	SJS-8			
E20-	SHC2040-70 / SHC2050-95				

• For installation of Coolant Sleeve and Coolant Joint, refer to **F75**.

Coolant Sleeve Dimension

SHANK CLAMP SCREW DIMENSION

(Fig.1)

(Fig.2)

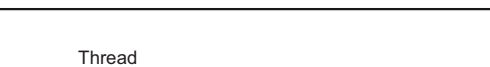
Accessories

- Back Cover / SHL-4...SHC○○○40-70
SHL-5...SHC○○○50-95
- Back Cover Screw
- Shank Clamp Screw

(Note) To stabilize the Toolholder and to prevent coolant leaks, tighten all 4 screws of coolant sleeve securely.

Description	(Previous Description)	Std.	Dimension (mm)							Drawing	Spare Parts									
			øD1	øD2	ød	L1	L2	H	A		Front Screw	Wrench	Back Screw	Wrench	Back Cover	Back Cover Screw	Wrench			
																				
SHC 0840-70	SHC-084070	●	40	56	8	70	16	38	27	Fig.1	HS6X22	LW-3	HS6X14	LW-3	SHL-4	HH3X6	LW-2.5			
1040-70	-104070	●			10					Fig.2	HS10X10	LW-5	HS10X10	LW-5						
1240-70	-124070	●			12					Fig.1	HS10X10	LW-5	HS6X6	LW-3						
1640-70	-164070	●			16															
2040-70	-204070	●			20															
2540-70	-254070	●			25															
SHC 0850-95	SHC-085095	●	50	65	8	95	16	47	30.5	Fig.1	HS6X22	LW-3	HS6X14	LW-3	SHL-5	HH3X12	LW-2.5			
1050-95	-105095	●			10					Fig.2	HS10X10	LW-5	HS10X10	LW-5						
1250-95	-125095	●			12															
1650-95	-165095	●			16															
2050-95	-205095	●			20															
2550-95	-255095	●			25															

Coolant Joint Dimension

	Description	Std.	Dimension (mm)				Thread (Toolholder Side)	Thread (Joint Side)	Spare Parts Washer
			D	L1	L2	H			
	SJS-5	●	15	15	7	13	M5XP0.8	Rc1/8 (PT1/8)	WB-5
	SJS-6	●			9		M6XP1.0		WB-6
SJS-8	●	13			M8XP1.25		WB-8		

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Boring