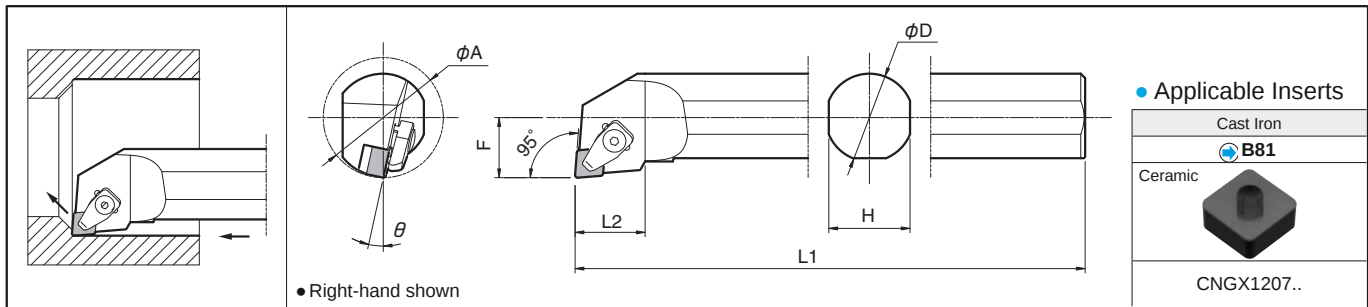


S...CCLN-GX (Boring / Internal Facing)

Max. Overhang Length $L/D \sim 3$

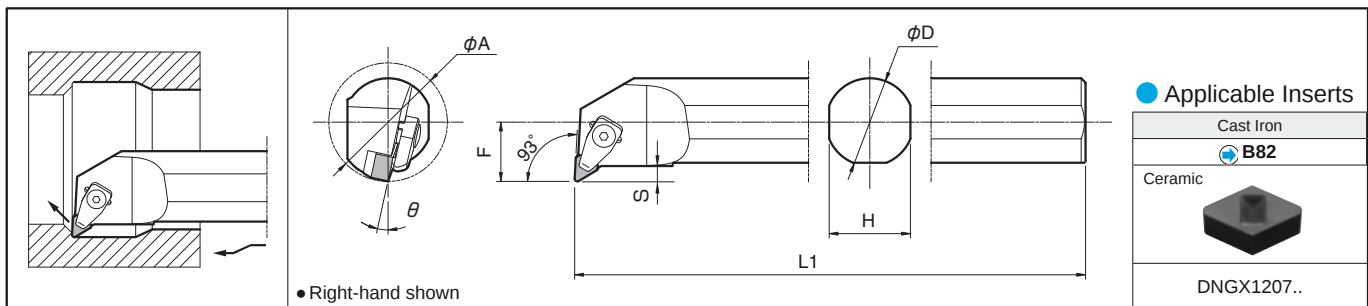


● Toolholder Dimensions

Description	Std.		Min. Bore Dia.	Dimension (mm)					θ	(°)	Standard Corner-R	Spare Parts				Recommended Cutting Conditions
	R	L		øA	øD	H	L1	L2				F				
S32S- CCLN [®] / 12-40GX	●	●	40	32	30	250	32	22	14°	1.2		LW-4	-	-	F77-F78	
S40T- CCLN [®] / 12-50GX	●	●	50	40	37	300	32	27	12°	1.2		LW-4	SP-441P	M3X8		

S...CDUN-GX (Boring / Copying)

Max. Overhang Length $L/D \sim 3$

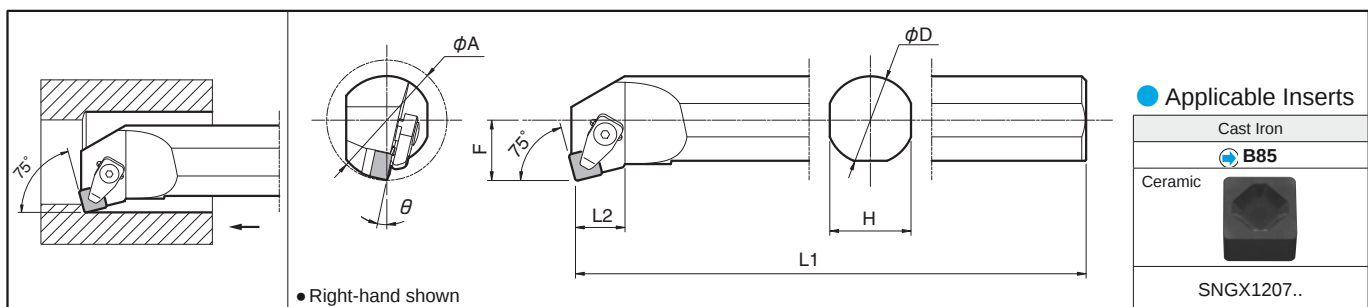


● Toolholder Dimensions

Description	Std.		Min. Bore Dia.	Dimension (mm)						θ	Standard Corner-R (°)	Spare Parts				Recommended Cutting Conditions
	R	L		∅A	∅D	H	L1	S	F			Clamp Set	Wrench	Shim	Shim Screw	
	S32S- CDUN[®] 12-40GX	●	●	40	32	30	250	7.5	22	14°		1.2				
S40T- CDUN[®] 12-50GX	●	●	50	40	37	300	7.5	27	12°	1.2	CE-410	LW-4	SP-521P	M3X8		

S...CSKN-GX (Boring)

Max. Overhang Length $L/D \sim 3$



● Toolholder Dimensions

Description	Std.		Min. Bore Dia.	Dimension (mm)					θ	Standard Corner-R (°)	Spare Parts				Recommended Cutting Conditions
	R	L		∅A	∅D	H	L1	L2			F	Clamp Set	Wrench	Shim	
	S32S- CSKN[®]/ 12-40GX	●	●	40	32	30	250	22.5	22		14°	1.2			
S40T- CSKN[®]/ 12-50GX	●	●	50	40	37	300	22.5	27	12°	1.2			SP-141P	M3X8	

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

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F

Boring