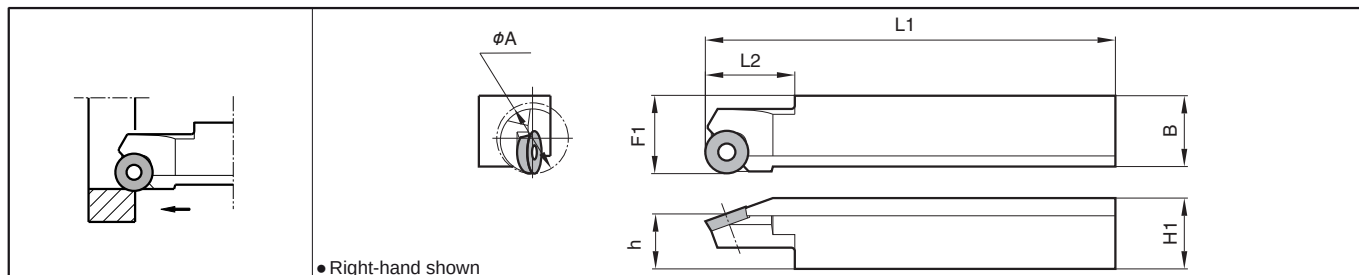


Boring Toolholders for Boring Machining (Square Shank)

SRCP-B (Boring)



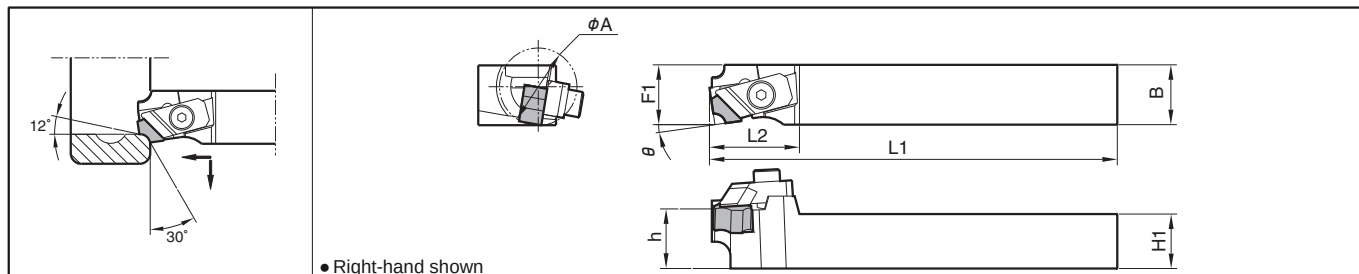
Toolholder Dimensions

Description		Std.		Min. Bore Dia.	Dimension (mm)							Spare Parts			Applicable Inserts  B73
		R	L		øA	H1	h	B	L1	L2	F1		Wrench		
															
SRCP ^{R/L}	2020B-12-A20	●	●	20	20	15.5	20	125	25	22		SB-4TR	FT-15	-	RPMT1203M0-BB
	2525B-16-A32	●	●	32	25	20	25	150	31	27		SB-5090TR	-	LTW-20	RPMT1604M0-BB

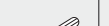
Applicable Inserts

Insert	Description	Dimension (mm)			Angle (°)
		A	T	φd	
	RPMT 1203M0-BB 1604M0-BB	12.0	3.18	4.4	11°
		16.0	4.76	5.5	

CBSN-B (Internal Round Chamfering)



Toolholder Dimensions

Description		Std.		Min. Bore Dia.	Dimension (mm)						θ	Spare Parts			Applicable Inserts 🔄 B73
		R	L		H1	h	B	L1	L2	F1		Clamp Set	Wrench		
															
CBSN ^{R/L}	2020B-12-A20	●	●	20	20	21	20	125	32	20	9°	CP-RC ^{R/L}	LW-5		SNMF1204 ○○ -21
	2525B-12-A20	●	●		25	26	25	150		25					

• Clamp Set: RP-RCR for R-hand Toolholder, and CP-RCL for L-hand Toolholder.

Applicable Inserts

Insert	Description	Dimension (mm)				Angle (°)
		A	T	B	rε	
	SNMF 120406-21	12.70	4.76	1.5	0.6	21°
	120410-21			3.0	1.0	
	120416-21			3.1	1.6	
	120421-21			3.2	2.1	
	120426-21			3.3	2.6	