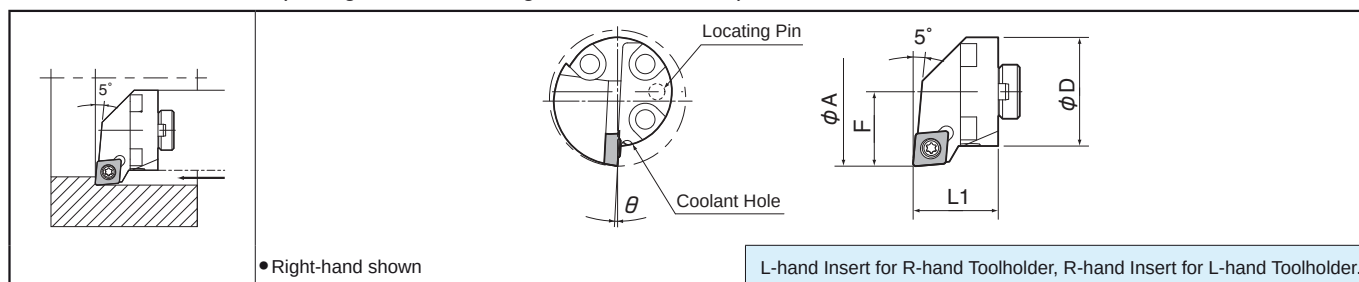


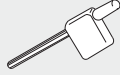
AD Bar Interchangeable Head Boring Bars with Anti-vibration Dampener System

для заказа - kyocera@kyocera-tools.ru

HA...SCLC09 (Boring / Internal Facing: with Coolant Hole)



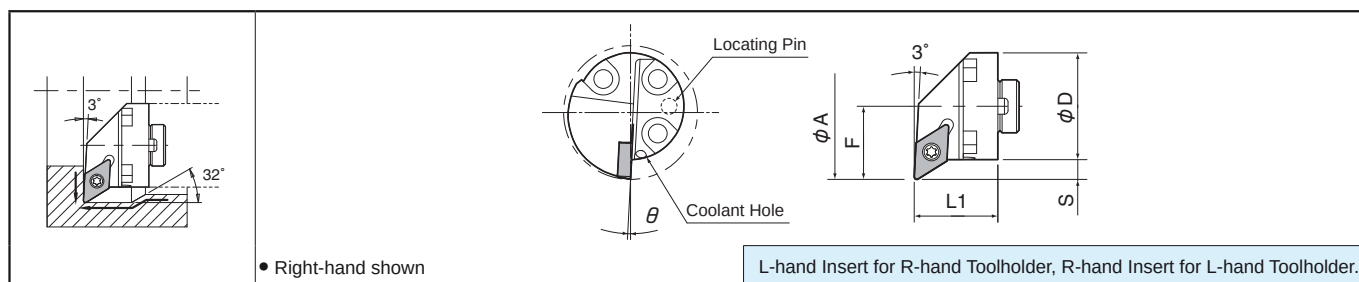
Toolholder Dimensions

Description	Std.		Min. Bore Dia.	Dimension (mm)				θ	(3) Standard Corner-R	Spare Parts		Applicable Boring Adapter F45	Applicable Inserts
	R	L	ϕA	ϕD	L1	F	S			Clamp Screw	Wrench		
													
HA32SCLC ^{R/L} 09-40	●	●	40	32	25	22	-	3°	0.8	SB-3580TR	FTS-15	AD32U	CC..09T3..

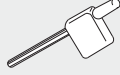
Applicable Inserts

Description	Ref. Page		
	Cermet / Coated Carbide / Carbide	PCD	CBN
CC..09T3..	B45~B48	C18	C10

HA...SDUC11 (Copying: with Coolant Hole)



Toolholder Dimensions

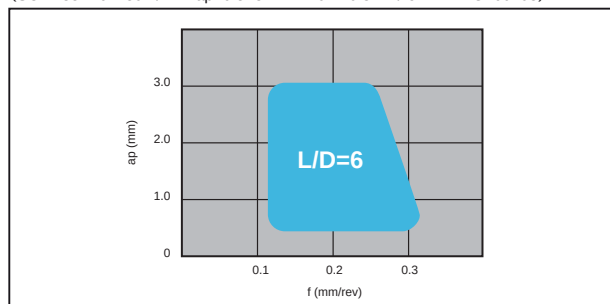
Description	Std.		Min. Bore Dia.	Dimension (mm)				θ	(3) Standard Corner-R	Spare Parts		Applicable Boring Adapter F45	Applicable Inserts	
	R	L		øA	øD	L1	F			S	Clamp Screw			Wrench
														
HA32SDUC ^{R/L} 11-40	●	●	40	32	25	22	6	3°	0.8	SB-3580TR	FTS-15	AD32U	DC..11T3..	

Applicable Inserts

Description	Ref. Page		
	Cermet / Coated Carbide / Carbide	PCD	CBN
DC..11T3..	B50~B55	C19	C11

Possible machining Area (Guide-Line for Overhang Length of AD Bar)

(SCM435 Vc=150m/min ap=0.5~3mm f=0.1~0.3mm/rev TNMG160408)



● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

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