

Turning Indexable Inserts



B1~B90

Turning Indexable Inserts Identification System **B2**

Insert Color **B3**

Chipbreaker Selection **B4~B13**

Negative insert **B4**

Positive insert **B10**



Cermet / Coated Carbide / Carbide Lineup **B14~B67**

Negative Inserts CN□□ ... 80° Diamond **B14**

DN□□ ... 55° Diamond **B19**

KN□□ ... 55° Parallelogram **B24**

RN□□ ... Round **B24**

SN□□ ... 90° Square **B25**

TN□□ ... 60° Triangle **B28**

VN□□ ... 35° Diamond **B33**

WN□□ ... 80° Trigon **B35**

Small Double Sided Tools **B38**

Positive Inserts CC□□, CP□□ ... 80° Diamond **B45**

DC□□, DP□□ ... 55° Diamond **B50**

JC□□ ... 70° Diamond **B57**

RC□□ ... Round **B57**

SC□□, SP□□ ... 90° Square **B58**

TB□□, TC□□, TP□□ ... 60° Triangle **B59**

VB□□, VC□□, VP□□ ... 35° Diamond **B66**

WB□□, WP□□ ... 80° Trigon **B70**

YP□□ ... 45° Diamond **B78**

Inserts for Back Turning TKFB **B72**

ABS15 / ABW15 / ABW23 **B72**

Inserts for Bearing Machining R□MT-BB / SNMF **B73**

Solid Tip-bars **B79**

Ceramic Inserts Identification System **B80**



Ceramic Lineup **B81~B90**

Negative Inserts CN□□ ... 80° Diamond **B81**

DN□□ ... 55° Diamond **B82**

EN□□ ... 75° Diamond **B83**

RN□□ ... Round **B83**

SN□□ ... 90° Square **B84**

TN□□ ... 60° Triangle **B86**

VN□□ ... 35° Diamond **B87**

WN□□ ... 80° Trigon **B87**

Positive Inserts SP□□ ... 90° Square **B88**

TB□□, TC□□, TP□□ ... 60° Triangle **B88**

Inserts for Hardened Rolls RBG / RCGX / RCMA / LNUN **B89**

Grooving Inserts GH / GS **B90**