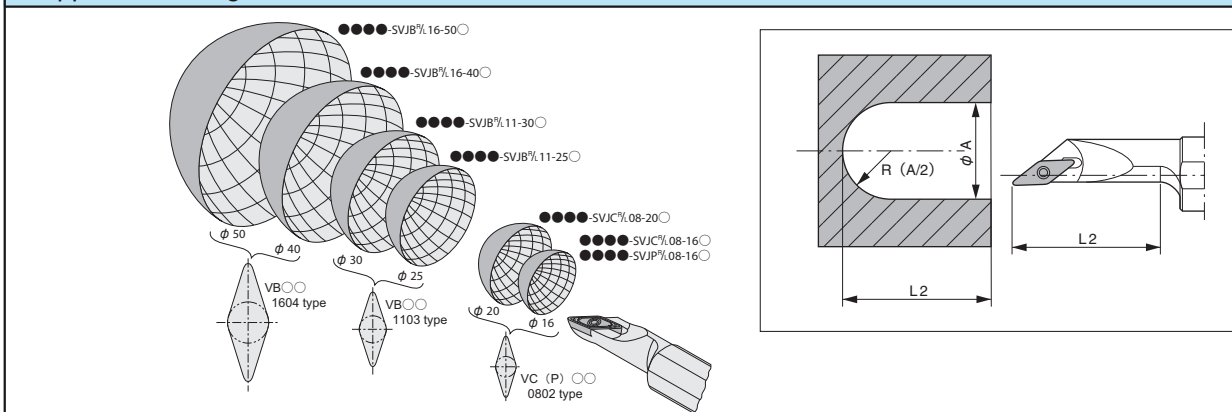


Application of ○...SVJB (C) - ○, S...SVJP- ○

[Toolholder Refer Page for details ➡ F36 (Dynamic Bar), F62]

1. Application Range



2. Machining method

Case with No Existing Hole	Finishing
Spherical Machining Internal Facing (Note) f shall be under 0.05mm/rev at internal facing.	Spherical Machining Internal Facing Machining Process ①Finish the internal face first. ②Next, finish the internal diameter.
Case with Drilled Hole	
Spherical Machining Internal Facing Drilled Hole (Note) f shall be under 0.05mm/rev at internal facing.	

3. Caution

