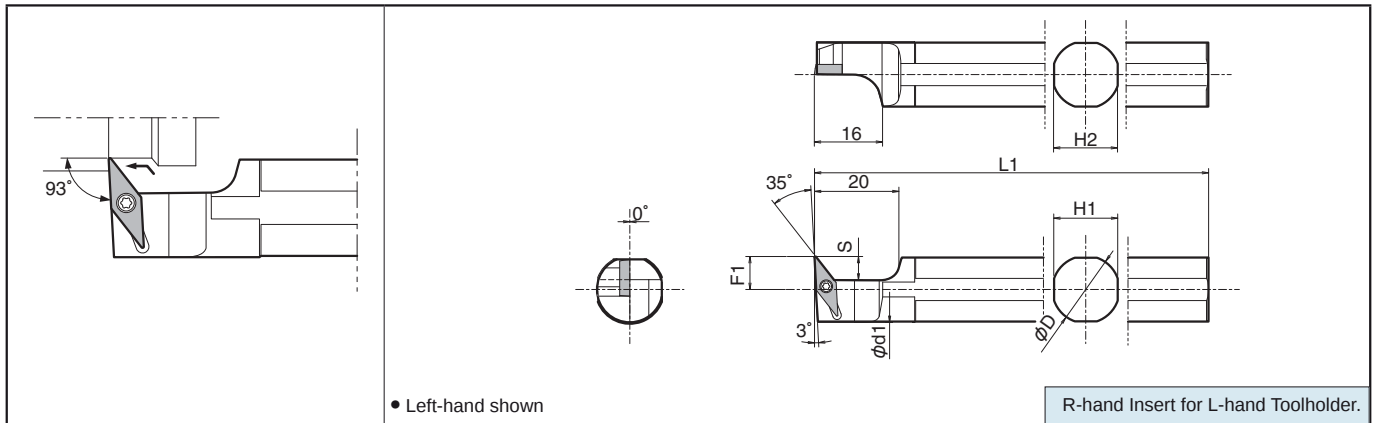


External Sleeve Holders [VB / VC □□ Insert]

External Toolholders [YP □□ Insert]

S...SVUB(C) (External / Copying)



Toolholder Dimensions

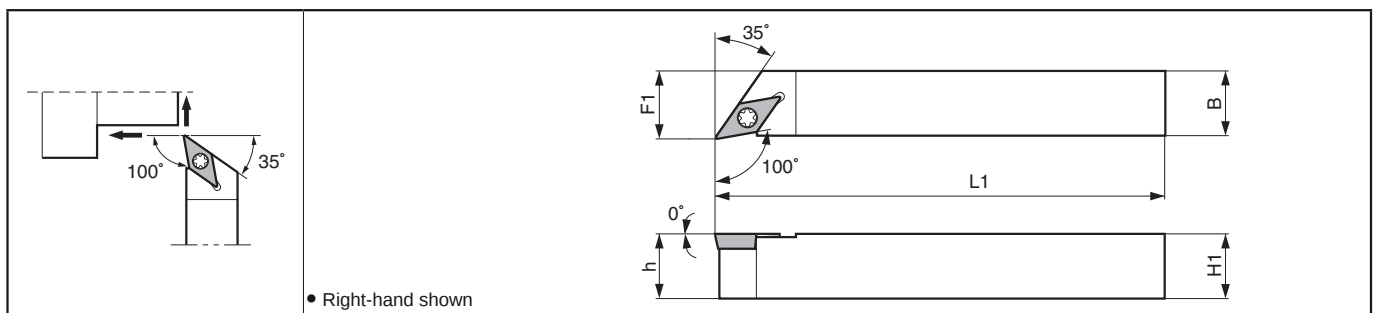
Description	Std.	Dimension (mm)							Spare Parts				
		ØD	L1	F1	Ød1	H1-H2	S	Standard Corner-F (r)	Clamp Screw	Wrench			
S12F -SVUCL08	●	12.0	80	7.5	13.4	11	5.5	0.4	SB-2050TR	FT-6			
S14H -SVUCL08	●	14.0	100										
S15F -SVUCL08	●	15.875	85	8	15.4	15							
S16F -SVUCL08	●	16.0											
S19G -SVUBL11	●	19.05	90	10.5	18.4	17	8	0.4	SB-2570TR	FT-8			
S19K -SVUBL11	●		120										
S20G -SVUBL11	●	20.0	90		19.4	18							
S20K -SVUBL11	●		120										
S25.0H-SVUBL11	●	25.0	100	24.4	24.8	23							
S25K -SVUBL11	●	25.4	120										

Applicable Inserts

Applications	Finishing	Finishing	Finishing-Medium	Finishing	Finishing / Precision	Finishing-Medium	Medium	Non-ferrous Metals	Hard Materials	
Ref. Page	B66	B66, B67	B66, B67	B66	B66	B67	B66, B67	C22	C13, C14	
Insert	GP	VF	HQ	R-F	R-FSF	R-Y	FN-Z	PCD	CBN	
Toolholder										
S...SVUCL08	—	VCMT0802..	VCMT0802..	-	-	-	-	VCMT0802..	VCGW0802..	
S...SVUBL11	VBMT1103..	VBMT1103..	VBMT1103..	VBGT1103..	VBET1103..	VBGT1103..	VBGT1103.. VCGT1103..	VBMT1103..	VBGT1103..	

For recommended cutting conditions, see page ➔ E30~E31

SYXP-F (External / Facing / Copying)



Toolholder Dimensions

Description	Stock		Dimension (mm)				Standard Corner-R (r)	Spare Parts	
	R	L	H1-h	B	L1	F1		Clamp Screw	Wrench
SYXP ^{R/L} 0808F-06F 1010H-06F	○	○	8	8	80	8.5	0.2	SB-2050TR	FT-6
	○	○	10	10	100	10.5			

Applicable Inserts

Applications	Finishing	Low Feed
Ref. Page	B78	B78
Insert		
Toolholder		
SYXP ^{R/L} ...-06F	YPGT0602..	YPGT0602..

For recommended cutting conditions, see page ➔ E30~E31