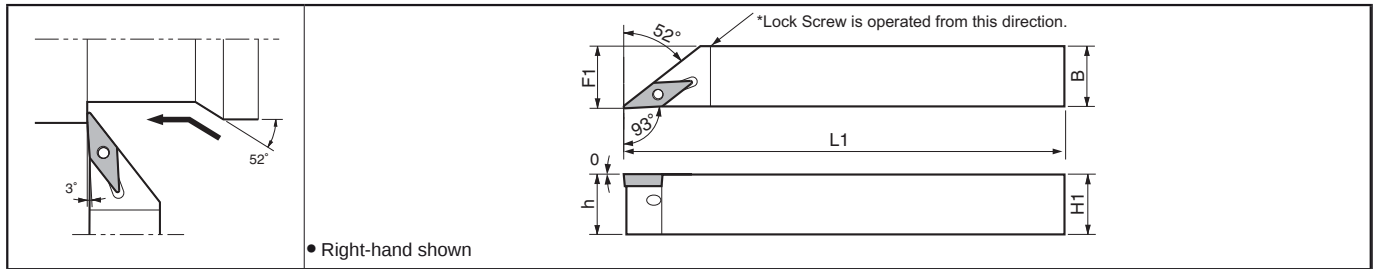
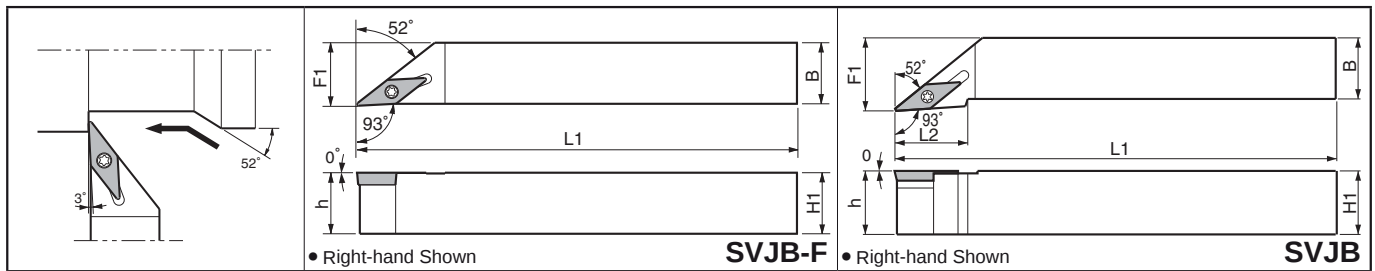


External Toolholders [VB / VC ☐ ☐ Insert]

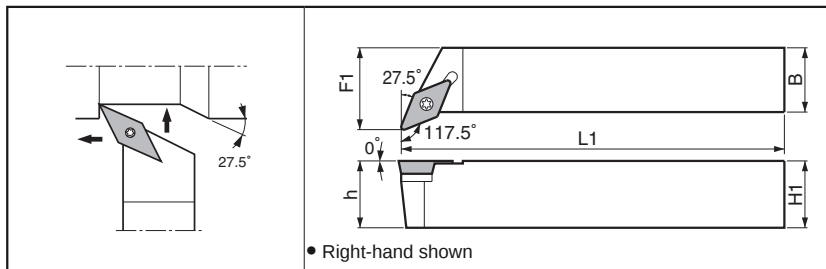
AVJB-F (External / Copying)



SVJB-F / SVJB (External / Copying)



SVPB (External / Facing / Copying / Undercutting)



Undercutting diameter of SVPB

Corner-R (rε)	ap	øD (MIN)
0.4	0.5	ø25
	1	ø30
0.8	0.5	ø45
	1	ø55

Toolholder Dimensions

Description		Std.		Dimension (mm)						Standard Corner-R(ε)	Spare Parts							
											Anchor Pin	Lock Screw	Clamp Screw	Wrench	Shim	Shim Screw	Wrench	
		R	L	H1=h	B	L1	L2	F1										
AVJB ^{R/L}	1010K-11F	●	●	10	10	125		10.5			0.4	LPF-11	HSB4X8 ^{R/L}	-	FH-2	-	-	-
	1212M-11F	●	●	12	12	150	-	12.5				LPF-1113						
	1616M-11F	●	●	16	16	150		16.5				LPF-1117						
SVJB ^{R/L}	1010F-11F	●	●	10	10	80		10.5			0.4	-	-	SB-2570TR	FT-8	-	-	-
	1212H-11F	●	●	12	12	100	-	12.5				-	-	SB-2570TR	FT-8	-	-	-
	1616H-11F	●	●	16	16	100		16.5				-	-	SB-2570TR	FT-8	-	-	-
SVJB ^{R/L}	2020K-11	●	●	20	20	125	30	25			0.4	-	-	SB-2570TR	FT-8	-	-	-
	2525M-11	●	●	25	25	150	35	32				-	-	SB-2570TR	FT-8	-	-	-
	2020 K-16N	●	●	20	20	125		25			0.8	-	-	SB-40125TRN	FT-15	SVN-32N	SS-4N	LW-4
2525M-16N	●	●	25	25	150	30	32			-		-	SB-40125TRN	FT-15	SVN-32N	SS-4N	LW-4	
SVPB ^{R/L}	1010F-11	●	●	10	10	80		14.5			0.4	-	-	SB-2570TR	FT-8	-	-	-
	1212H-11	●	●	12	12	100		16.5				-	-	SB-2570TR	FT-8	-	-	-
	1616H-11	●	●	16	16	100	-	20.5				-	-	SB-2570TR	FT-8	-	-	-
	2020K-11	●	●	20	20	125		25				-	-	SB-2570TR	FT-8	-	-	-
	2525M-11	●	●	25	25	150		32				-	-	SB-2570TR	FT-8	-	-	-
	2020K-16N	●	●	20	20	125		25			0.8	-	-	SB-40125TRN	FT-15	SVN-32N	SS-4N	LW-4
	2525M-16N	●	●	25	25	150	-	32				-	-	SB-40125TRN	FT-15	SVN-32N	SS-4N	LW-4

• Lock Screw : HSB4×8R for Right-hand Toolholder, and HSB4×8L for Left-hand Toolholder.