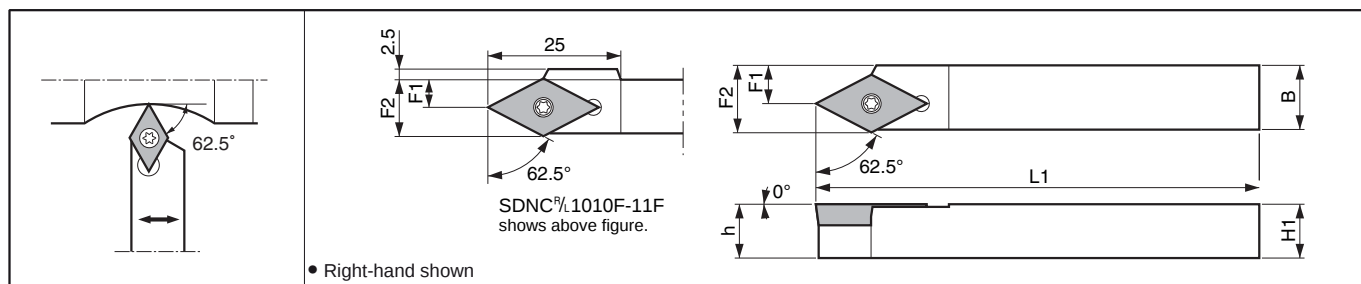
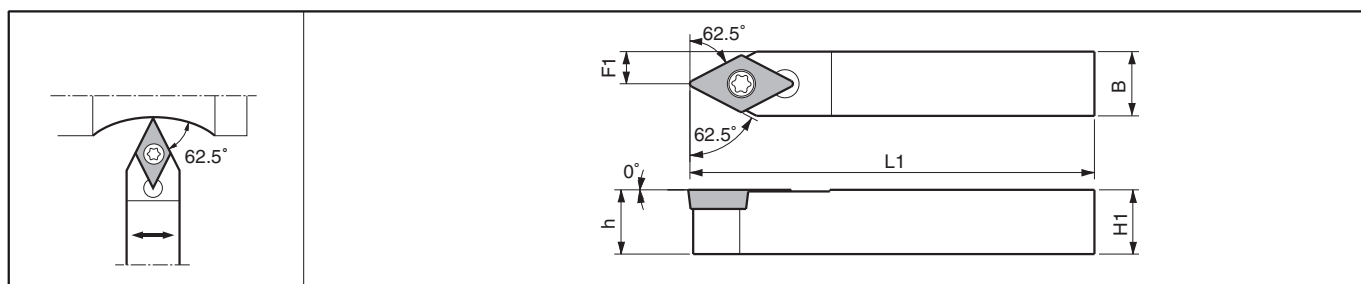


External Toolholders [DC ☐ ☐ Insert]

SDNC-F (External / Copying)



SDNC (External / Copying)



Toolholder Dimensions

Description		Std.			Dimension (mm)						Standard Corner-R(°)	Spare Parts					
		R	N	L	H1=h	B	L1	F1	F2				Clamp Screw	Wrench			
																	
SDNC ^{R/L}	0808F -07F	●		●	8	8	80	5	8.5			0.2	SB-2570TR	FT-8			
	1010F -07F	●		●	10	10	80	7	10.5								
	1010F -11F	●		●	10	10	80	4.5	10.5			0.2	SB-4085TR	FT-15			
	1212H -11F	●		●	12	12	100	7	12.5								
	1616H -11F	●		●	16	16	100	11	16.5								
SDNCN	0808E -07		●		8	8	70	4				0.2	SB-2570TR	FT-8			
	1010F -07		●		10	10	80	5	-								
	1212H -07		●		12	12	100	6									
	1010F -11		●		10	10	80	5				0.2	SB-4085TR	FT-15			
	1212H -11		●		12	12	100	6	-								
1616H -11		●		16	16	100	8										

Applicable Inserts

Applications	Minute ap	Finishing	Finishing-Medium	Finishing-Medium	Medium	Medium	Finishing	Finishing / Precision	Low Feed	Low Feed / Precision
Ref. Page	B50	B50	B51	B51	B52	B51	B53	B53	B54	B54
Insert	CF	GF	GK	GQ	FN-Z	Standard	%-F	%-FSF	(E / F) %-U	F%-USF
Toolholder										
SDNC%/...-07F	DCGT0702..	DCGT0702..	DCMT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCET0702..	DCGT0702..	DCET0702..
SDNC%/...-11F	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCGT11T3..	DCGT11T3..	DCGT11T3.. DCMT11T3..	DCGT11T3..	DCET11T3..	DCGT11T3..	DCET11T3..
SDNCN...-07	DCGT0702..	DCGT0702..	DCMT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCET0702..	DCGT0702..	DCET0702..
SDNCN...-11	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCGT11T3..	DCGT11T3..	DCGT11T3.. DCMT11T3	DCGT11T3..	DCET11T3..	DCGT11T3..	DCET11T3..
Applications	Low Feed	Low Feed / Precision	Low Carbon Steel Finishing	Low Carbon Steel Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard Materials
Ref. Page	B55	B55	B52	B52	B52	B55	B55	B55	C19	C11
Insert	(E / F) %-J	F%-JSF	XP	XQ	MQ	Without Chipbreaker	AH	%-A3	PCD	CBN
Toolholder										
SDNC%/...-07F	-	-	DCMT0702..	-	DCMT0702..	DCGW0702..	-	-	DCMT0702..	DCMW0702..
SDNC%/...-11F	DCGT11T3..	DCET11T3..	DCMT11T3..	DCMT11T3..	DCMT11T3..	DCGW11T3..	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCMW11T3..
SDNCN...-07	-	-	DCMT0702..	-	DCMT0702..	DCGW0702..	-	-	DCMT0702..	DCMW0702..
SDNCN...-11	DCGT11T3..	DCET11T3..	DCMT11T3..	DCMT11T3..	DCMT11T3..	DCGW11T3..	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCMW11T3..

For recommended cutting conditions, see page [E30~E31](#)

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

