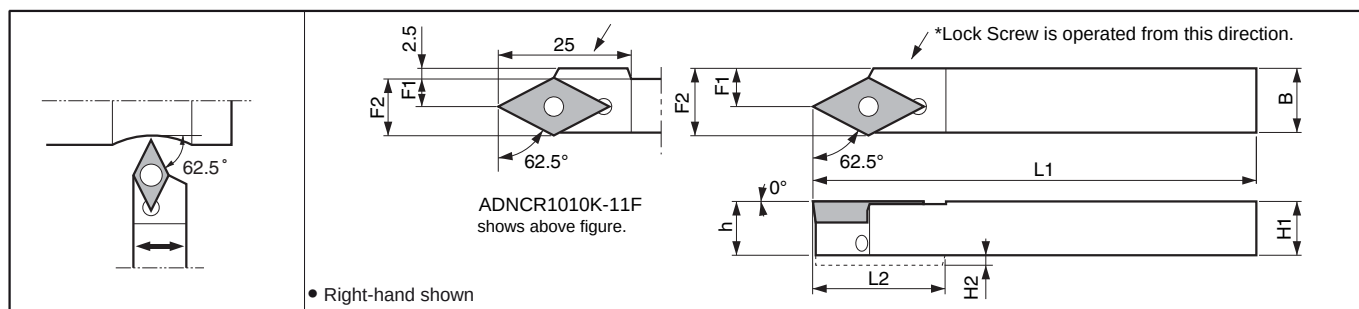


External Toolholders [DC Insert]

ADNC-F (External / Copying)



Toolholder Dimensions

Description	Std.	Dimension (mm)								Spare Parts				
		H1=h	H2	B	L1	L2	F1	F2	Standard Corner-R(°)	Anchor Pin	Lock Screw	Wrench		
														
ADNCR 0810K -07F 1010K -07F 1010K -11F 1212M -11F 1616M -11F	●	8	2	10	125	19	7.0	10.5	0.2	LPF-11	HSB4X8R	FH-2		
	●	10	-			-				LPF-13				
	●	10	2	10	125	25	4.5	10.5	0.2	LPF-17				
	●	12	-	12	150	-	7	12.5						
	●	16	-	16	150	-	11	16.5						

Applicable Inserts

Applications	Minute ap	Finishing	Finishing-Medium	Finishing-Medium	Medium	Medium	Finishing	Finishing / Precision	Low Feed	Finishing / Precision
Ref. Page	B50	B50	B51	B51	B52	B51	B53	B53	B54	B54
Insert	CF	GF	GK	GQ	FN-Z	Standard	$\frac{R}{L}$ -F	$\frac{R}{L}$ -FSF	(E / F) $\frac{R}{L}$ -U	F $\frac{R}{L}$ -USF
Toolholder										
ADNCR...-07F	DCGT0702..	DCGT0702..	DCMT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCET0702..	DCGT0702..	DCET0702..
ADNCR...-11F	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCGT11T3..	DCGT11T3..	DCGT11T3..	DCGT11T3..	DCET11T3..	DCGT11T3..	DCET11T3..
Applications	Low Feed	Low Feed / Precision	Low Carbon Steel Finishing	Low Carbon Steel Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard Materials
Ref. Page	B55	B55	B52	B52	B52	B55	B55	B55	C19	C11
Insert	(E / F) $\frac{R}{L}$ -J	F $\frac{R}{L}$ -JSF	XP	XQ	MQ	Without Chipbreaker	AH	$\frac{R}{L}$ -A3	PCD	CBN
Toolholder										
ADNCR...-07F	-	-	DCMT0702..	-	DCMT0702..	DCGW0702..	-	-	DCMT0702..	DCMW0702..
ADNCR...-11F	DCGT11T3..	DCET11T3..	DCMT11T3..	DCMT11T3..	DCMT11T3..	DCGW11T3..	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCMW11T3..

For recommended cutting conditions, see page [E30~E31](#)