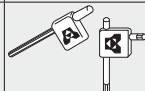


● Toolholder Dimensions

Description	Std.	Dimension (mm)							Standard Corner-R(°)	Spare Parts											
		øD	L1	F1	ød1	H1=H2	S	Clamp Screw		Wrench											
																					
S14H -SDUCL07	●	14.0	100	6	13.4	13	3.8	0.4	SB-2560TR	FT-8											
S15F -SDUCL07	●	15.875	85		15.4	15															
S19G -SDUCL07	●	19.05	90		18.4	17															
S19K -SDUCL07	●		120																		
S20G -SDUCL07	●	20.0	90		19.4	18															
S20K -SDUCL07	●		120																		
S19G -SDUCL11	●	19.05	90	10	18.4	17	5.8	0.4	SB-4085TR	FT-15											
S19K -SDUCL11	●		120		19.4	18															
S20G -SDUCL11	●	20.0	90																		
S20K -SDUCL11	●		120		21.4	20															
S22K -SDUCL11	●	22.0	120		24.4	23															
S25.0H-SDUCL11	●	25.0	100																		
S25K -SDUCL11	●	25.4	120		24.8																
S12F -SDLCL07	●	12.0	80	6	13.4	11	3.8	0.4	SB-2560TR	FT-8											
S14H -SDLCL07	●	14.0	100		15.4	15															
S15F -SDLCL07	●	15.875	85																		
S16F -SDLCL07	●	16.0	90		18.4	17															
S19G -SDLCL07	●	19.05	120																		
S19K -SDLCL07	●	20.0	90		10	19.4								18	5.8	0.4	SB-4085TR	FT-15			
S20G -SDLCL07	●		120			21.4								20							
S20K -SDLCL07	●	90	18.4			17															
S19G -SDLCL11	●	19.05												120							
S19K -SDLCL11	●		90	19.4		18															
S20G -SDLCL11	●	20.0	120																		
S20K -SDLCL11	●		22.0	120		21.4	23														
S22K -SDLCL11	●	25.0	100	24.4																	
S25.0H-SDLCL11	●	25.4	120	24.8																	

● Applicable Inserts

Applications	Minute ap	Finishing	Finishing-Medium	Finishing-Medium	Medium	Medium	Finishing	Finishing / Precision	Low Feed	Finishing / Precision
Ref. Page	B50	B50	B51	B51	B52	B51	B53	B53	B54	B54
Toolholder	CF 	GF 	GK 	GQ 	FN-Z 	Standard 	R-F 	R-FSF 	(E / F) R-U 	FR-USF 
S...SDUCL07	DCGT0702..	DCGT0702..	DCMT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCET0702..	DCGT0702..	DCET0702..
S...SDUCL11	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCGT11T3..	DCGT11T3..	DCGT11T3.. DCMT11T3..	DCGT11T3..	DCET11T3..	DCGT11T3..	DCET11T3..
S...SDLCL07	DCGT0702..	DCGT0702..	DCMT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCGT0702..	DCET0702..	DCGT0702..	DCET0702..
S...SDLCL11	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCGT11T3..	DCGT11T3..	DCGT11T3.. DCMT11T3..	DCGT11T3..	DCET11T3..	DCGT11T3..	DCET11T3..
Applications	Low Feed	Low Feed / Precision	Low Carbon Steel Finishing	Low Carbon Steel Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard Materials
Ref. Page	B55	B55	B52	B52	B52	B55	B55	B55	C19	C11
Toolholder	(E / F) R-J 	FR-JSF 	XP 	XQ 	MQ 	Without Chipbreaker 	AH 	R-A3 	PCD 	CBN 
S...SDUCL07	-	-	DCMT0702..	-	DCMT0702..	DCGW0702..	-	-	DCMT0702..	DCMW0702..
S...SDUCL11	DCGT11T3..	DCET11T3..	DCMT11T3..	DCMT11T3..	DCMT11T3..	DCGW11T3..	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCMW11T3..
S...SDLCL07	-	-	DCMT0702..	-	DCMT0702..	DCGW0702..	-	-	DCMT0702..	DCMW0702..
S...SDLCL11	DCGT11T3..	DCET11T3..	DCMT11T3..	DCMT11T3..	DCMT11T3..	DCGW11T3..	DCGT11T3..	DCGT11T3..	DCMT11T3..	DCMW11T3..

For recommended cutting conditions, see page ● E30~E31